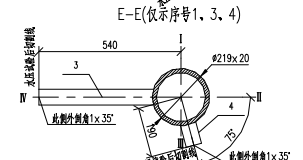
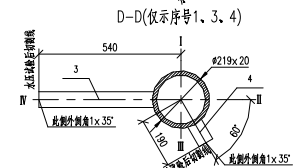
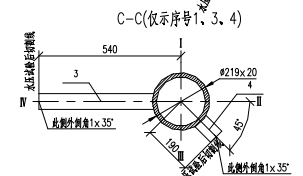
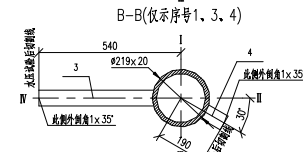
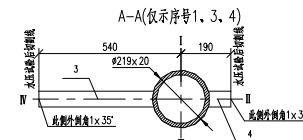
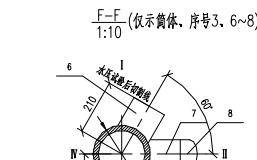
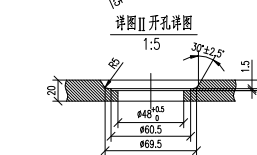
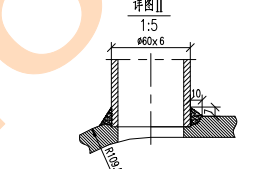
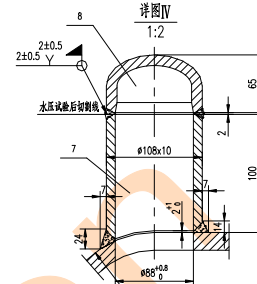
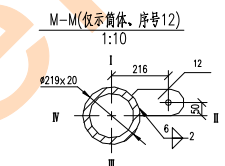
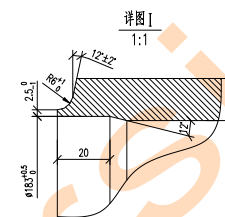
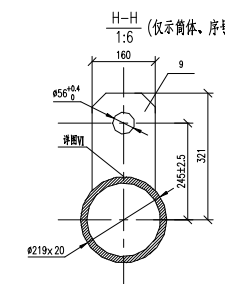
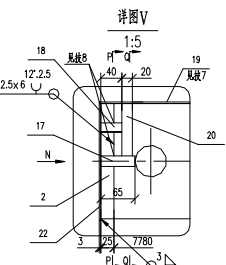
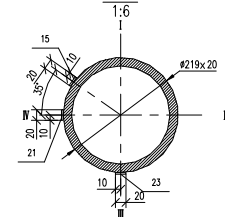
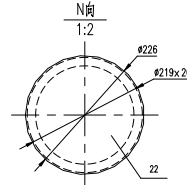
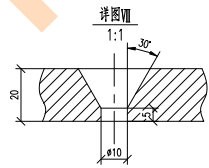
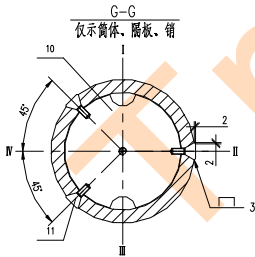
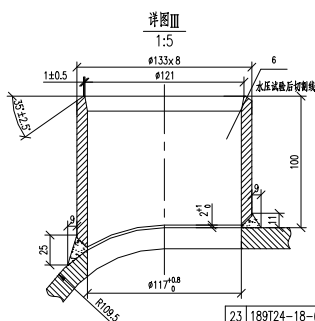
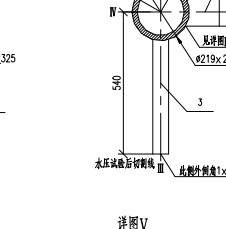
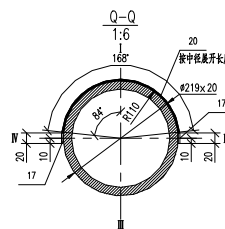
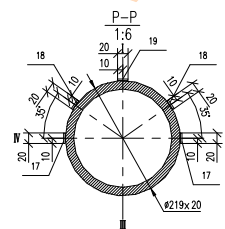
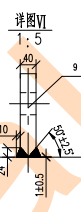
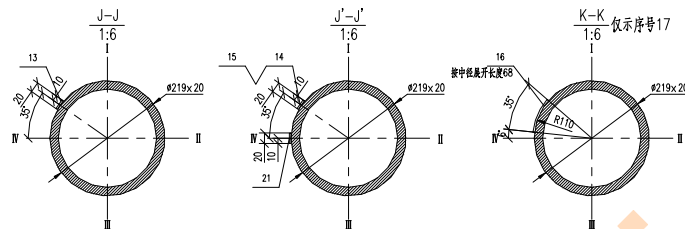
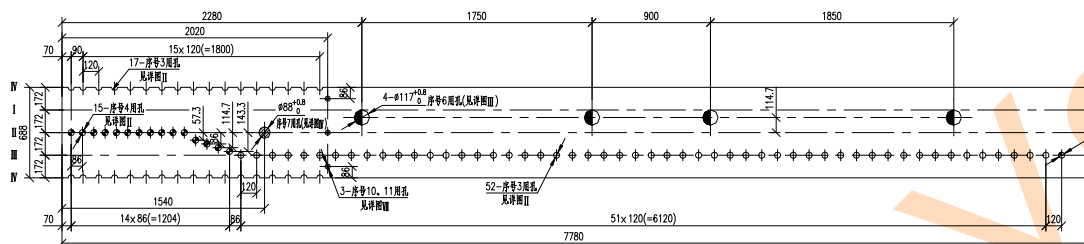



集箱筒体按外表面展开图



技术要求:

- 1.按UG0810“锅炉集箱制造条件”制造与验收。
- 2.工作压力 $P_g=5.45\text{MPa}$ ，水压试验压力 $P_s=8.175\text{MPa}$
- 3.集箱管孔及加工面粗糙度为 $\frac{\nabla}{12.5}$ 。
- 4.集箱两端按图1开坡口。
- 5.扁钢与管接头等相碰处切割扁钢并封焊。
- 6.扁钢与集箱的焊接按  。
- 7.序号19与其他扁钢、耳板等相碰处可适当修制。
- 8.此处集箱与端盖的焊缝需露平以便按序号17、18、19

[illegible]