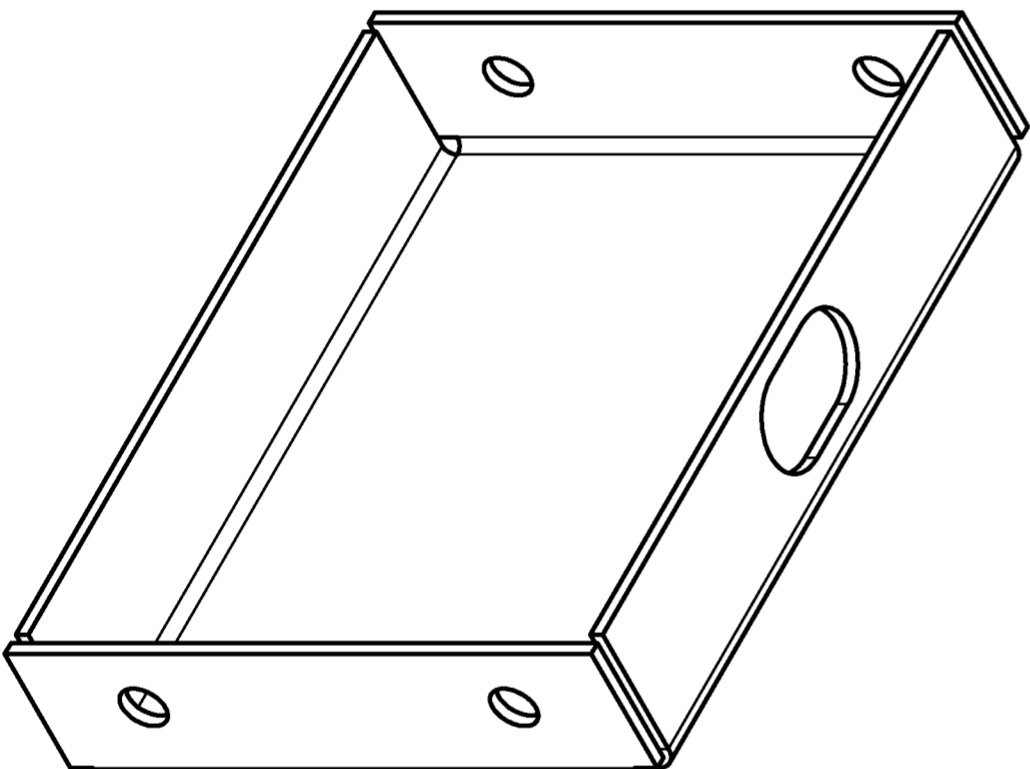
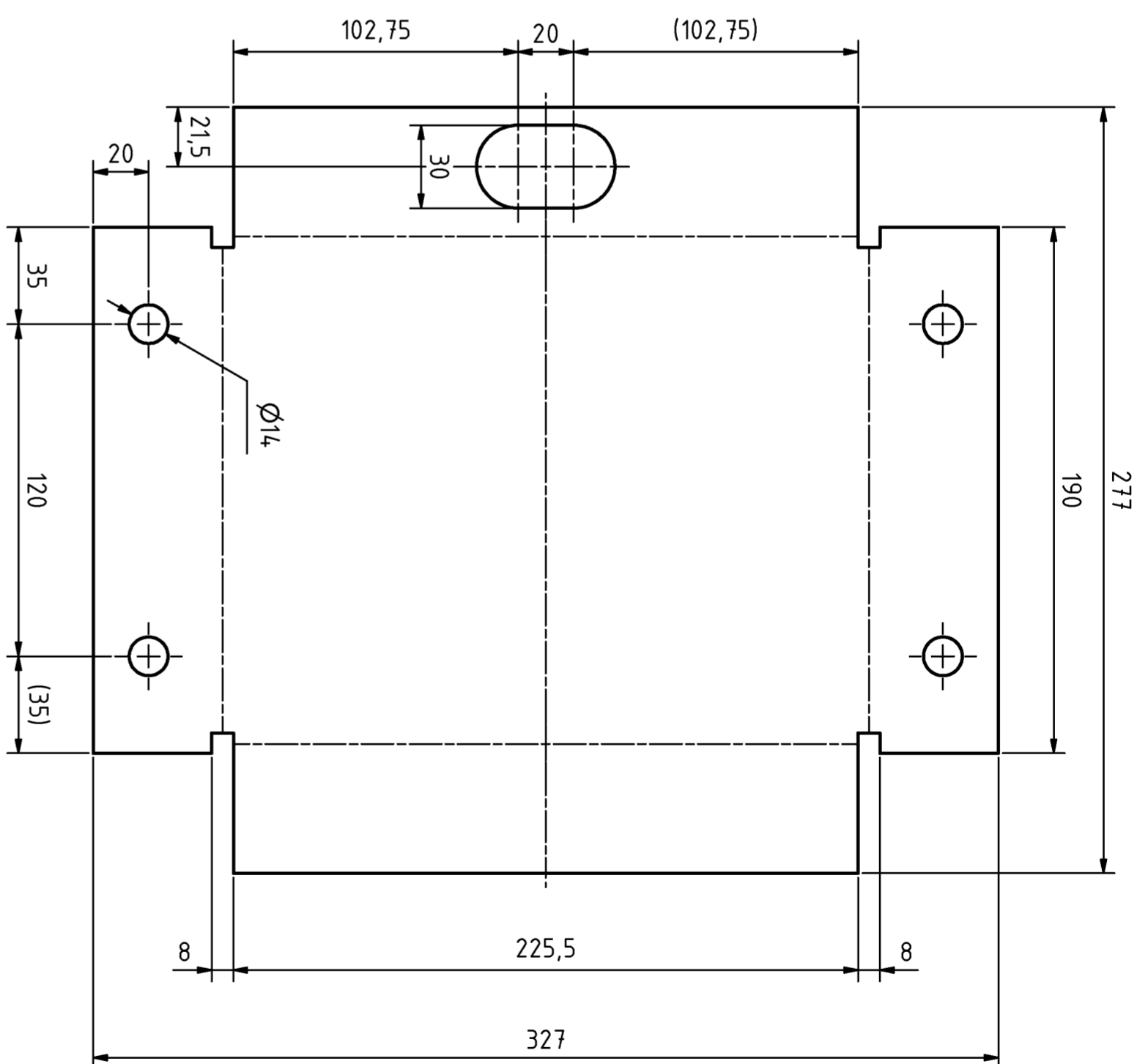
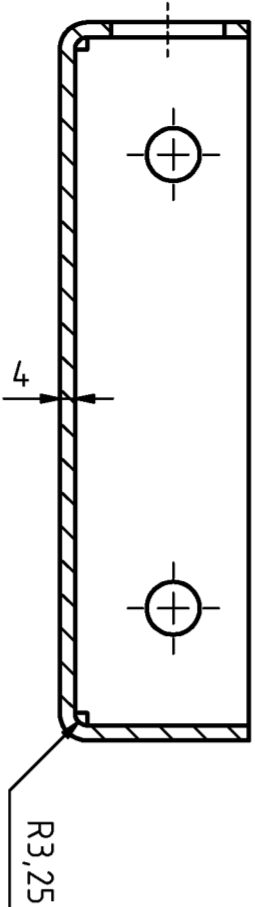
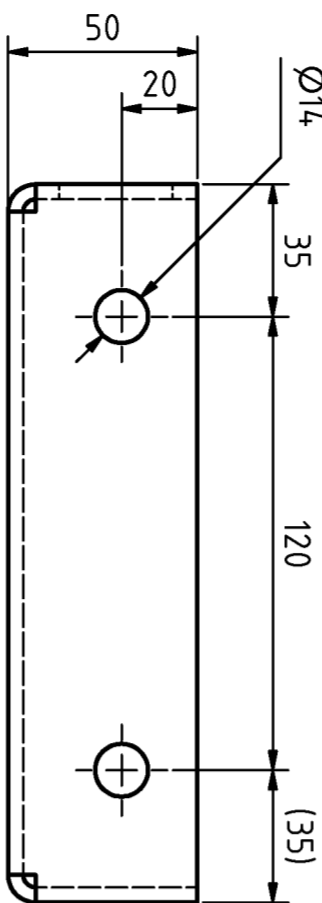
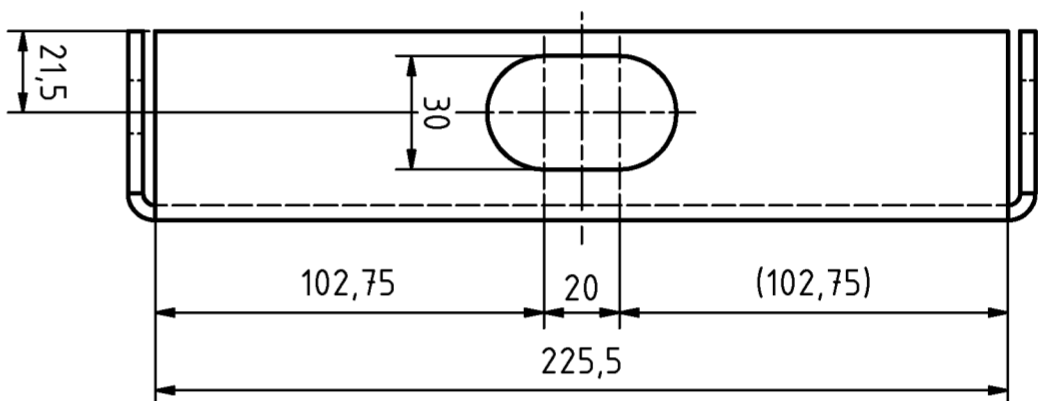
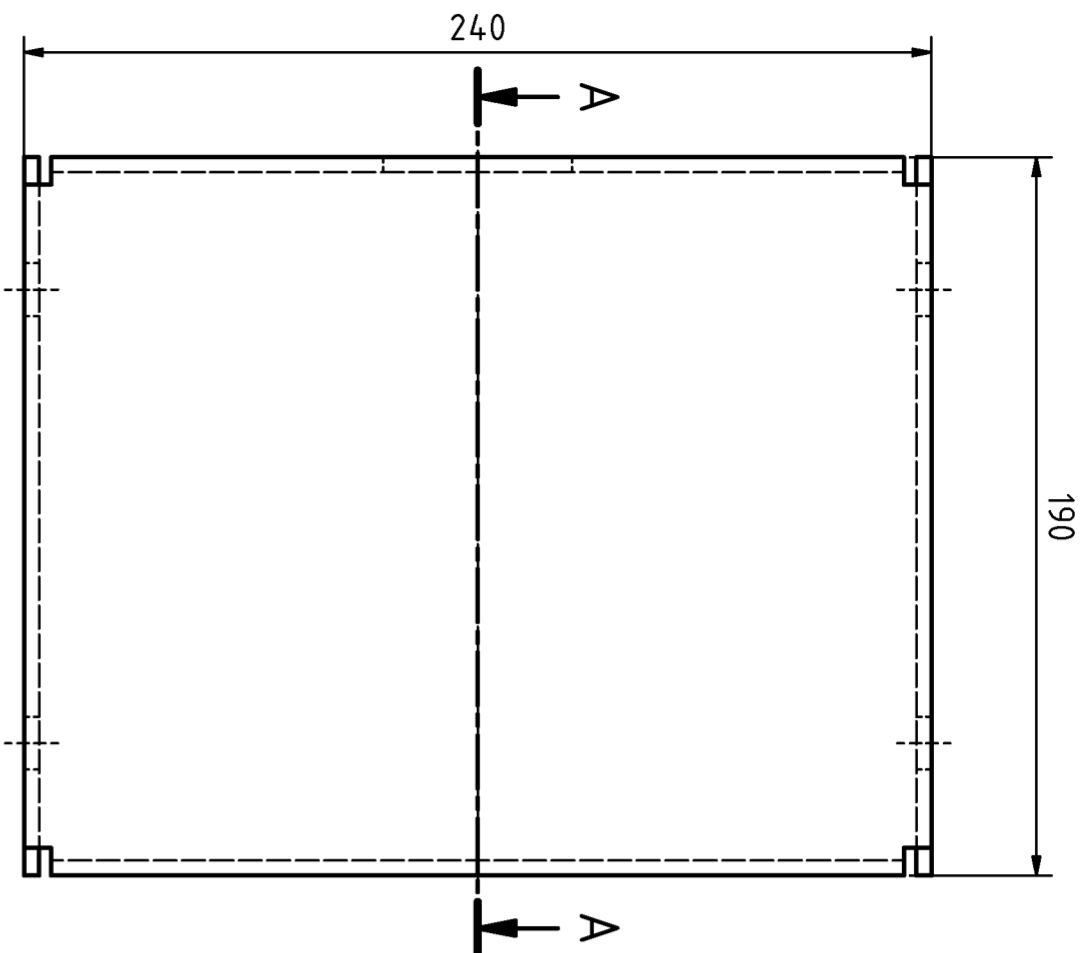
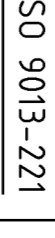


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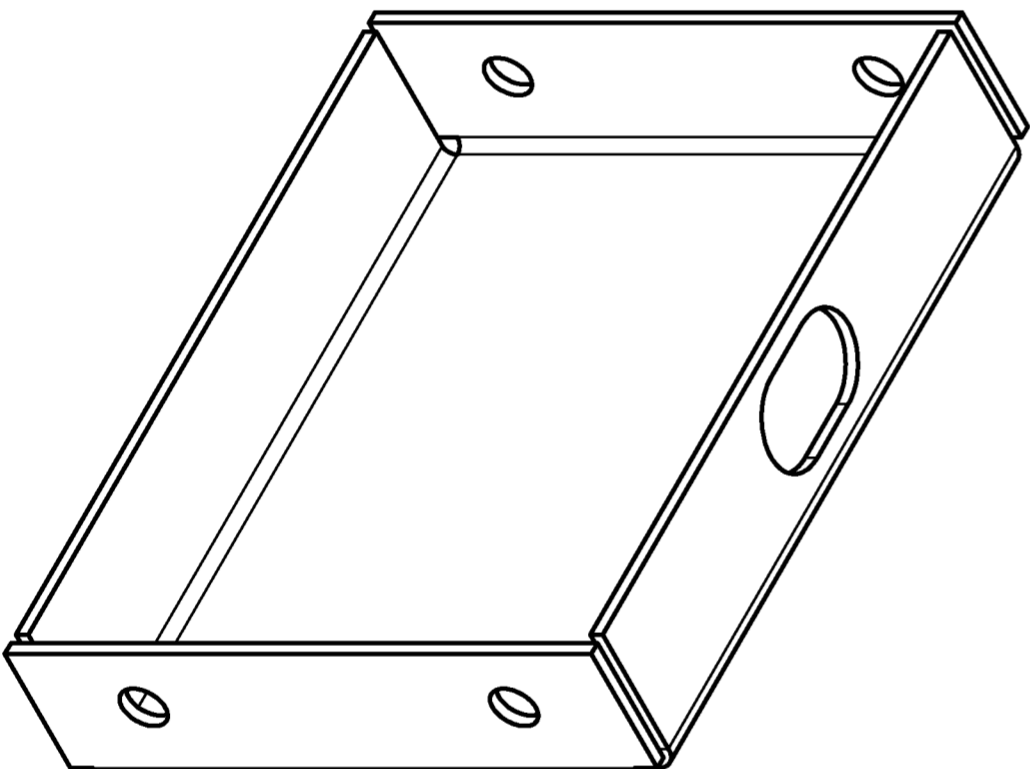
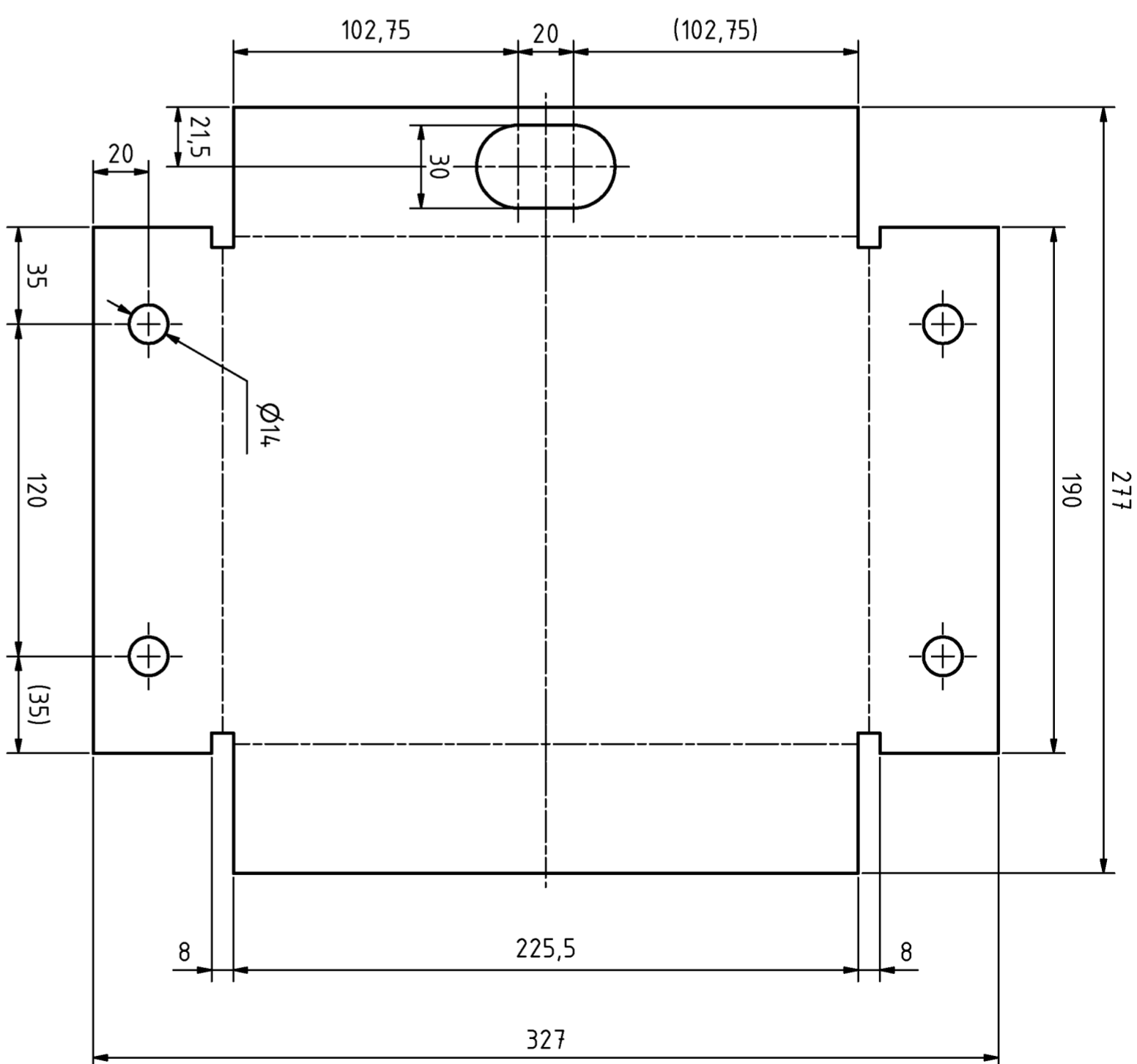
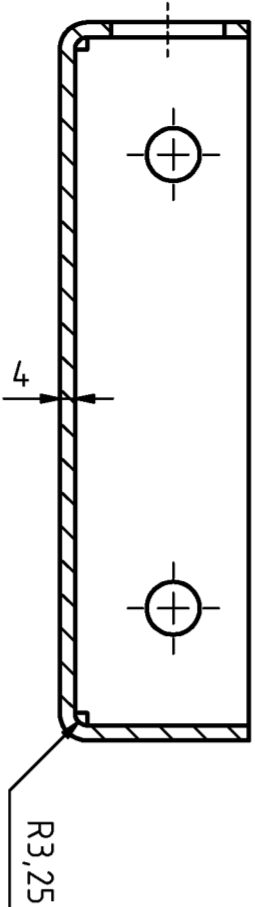


BLIEGEVERKÜRZUNG
Berechnung der Abwicklung mit INVENTOR interner Biegetabelle. Oberwerkzeug R=3 mm, Matrize V=40mm. Biegeverkürzung ohne Gewähr und vom Hersteller zu prüfen!
BEND ALLOWANCE
Calculation of the flat pattern by INVENTOR internal bend table. Upper die R=3 mm, die plate V=40mm. Bend allowance without guarantee and must be checked by manufacturer!

Tolerancing Tolerated		Allgemeintoleranzen für Masse ohne Toleranzangaben		GENERAL TOLERANCES Tolerances for dimensions without individual tolerance indications		WERTSTOFF MATERIAL		GEWICHT WEIGHT [kg]	
ISO 8015		ISO 2768-mK / ISO 9013-14 / EN ISO 13920-AE / DIN 8590-2 / DIN ISO 8062 - CT 11		DOCT 1AM		2,5 kg			
General tolerances for mass without individual tolerance indications		ISO 2768-mK / ISO 9013-14 / EN ISO 13920-AE / DIN 8590-2 / DIN ISO 8062 - CT 11		DOCT 1AM		2,5 kg			
DRAFTING CONVENTIONS GENERAL TOLERANCES FOR DIMENSIONS WITHOUT INDIVIDUAL TOLERANCE INDICATIONS ALLE BESCHÜBTE MASCHINEN SIND FÜR DIESE TOLERANZEN UND VERFÜGBARE MATERIALIEN GEWÄHRLEISTET GENERAL TOLERANCES FOR DIMENSIONS WITHOUT INDIVIDUAL TOLERANCE INDICATIONS ALL PROTECTED MACHINES ARE GUARANTEED FOR THESE TOLERANCES AND AVAILABLE MATERIALS ALLE BESCHÜBTE MASCHINEN SIND FÜR DIESE TOLERANZEN UND VERFÜGBARE MATERIALIEN GEWÄHRLEISTET GENERAL TOLERANCES FOR DIMENSIONS WITHOUT INDIVIDUAL TOLERANCE INDICATIONS ALL PROTECTED MACHINES ARE GUARANTEED FOR THESE TOLERANCES AND AVAILABLE MATERIALS		DRAFTING CONVENTIONS GENERAL TOLERANCES FOR DIMENSIONS WITHOUT INDIVIDUAL TOLERANCE INDICATIONS ALLE BESCHÜBTE MASCHINEN SIND FÜR DIESE TOLERANZEN UND VERFÜGBARE MATERIALIEN GEWÄHRLEISTET GENERAL TOLERANCES FOR DIMENSIONS WITHOUT INDIVIDUAL TOLERANCE INDICATIONS ALL PROTECTED MACHINES ARE GUARANTEED FOR THESE TOLERANCES AND AVAILABLE MATERIALS ALLE BESCHÜBTE MASCHINEN SIND FÜR DIESE TOLERANZEN UND VERFÜGBARE MATERIALIEN GEWÄHRLEISTET GENERAL TOLERANCES FOR DIMENSIONS WITHOUT INDIVIDUAL TOLERANCE INDICATIONS ALL PROTECTED MACHINES ARE GUARANTEED FOR THESE TOLERANCES AND AVAILABLE MATERIALS		DRAFTING CONVENTIONS GENERAL TOLERANCES FOR DIMENSIONS WITHOUT INDIVIDUAL TOLERANCE INDICATIONS ALLE BESCHÜBTE MASCHINEN SIND FÜR DIESE TOLERANZEN UND VERFÜGBARE MATERIALIEN GEWÄHRLEISTET GENERAL TOLERANCES FOR DIMENSIONS WITHOUT INDIVIDUAL TOLERANCE INDICATIONS ALL PROTECTED MACHINES ARE GUARANTEED FOR THESE TOLERANCES AND AVAILABLE MATERIALS ALLE BESCHÜBTE MASCHINEN SIND FÜR DIESE TOLERANZEN UND VERFÜGBARE MATERIALIEN GEWÄHRLEISTET GENERAL TOLERANCES FOR DIMENSIONS WITHOUT INDIVIDUAL TOLERANCE INDICATIONS ALL PROTECTED MACHINES ARE GUARANTEED FOR THESE TOLERANCES AND AVAILABLE MATERIALS		DRAFTING CONVENTIONS GENERAL TOLERANCES FOR DIMENSIONS WITHOUT INDIVIDUAL TOLERANCE INDICATIONS ALLE BESCHÜBTE MASCHINEN SIND FÜR DIESE TOLERANZEN UND VERFÜGBARE MATERIALIEN GEWÄHRLEISTET GENERAL TOLERANCES FOR DIMENSIONS WITHOUT INDIVIDUAL TOLERANCE INDICATIONS ALL PROTECTED MACHINES ARE GUARANTEED FOR THESE TOLERANCES AND AVAILABLE MATERIALS ALLE BESCHÜBTE MASCHINEN SIND FÜR DIESE TOLERANZEN UND VERFÜGBARE MATERIALIEN GEWÄHRLEISTET GENERAL TOLERANCES FOR DIMENSIONS WITHOUT INDIVIDUAL TOLERANCE INDICATIONS ALL PROTECTED MACHINES ARE GUARANTEED FOR THESE TOLERANCES AND AVAILABLE MATERIALS		DRAFTING CONVENTIONS GENERAL TOLERANCES FOR DIMENSIONS WITHOUT INDIVIDUAL TOLERANCE INDICATIONS ALLE BESCHÜBTE MASCHINEN SIND FÜR DIESE TOLERANZEN UND VERFÜGBARE MATERIALIEN GEWÄHRLEISTET GENERAL TOLERANCES FOR DIMENSIONS WITHOUT INDIVIDUAL TOLERANCE INDICATIONS ALL PROTECTED MACHINES ARE GUARANTEED FOR THESE TOLERANCES AND AVAILABLE MATERIALS ALLE BESCHÜBTE MASCHINEN SIND FÜR DIESE TOLERANZEN UND VERFÜGBARE MATERIALIEN GEWÄHRLEISTET GENERAL TOLERANCES FOR DIMENSIONS WITHOUT INDIVIDUAL TOLERANCE INDICATIONS ALL PROTECTED MACHINES ARE GUARANTEED FOR THESE TOLERANCES AND AVAILABLE MATERIALS	
Do not scale drawing		BEREITET DRAWN BY		GEPRÜFT CHECKED		NACHGEPRÜFT STAND CHECKED			
DARSTELLUNG / REPRESENTATION PROJEKTIONSMETHODE / FIRST ANGLE PROJECTION		DATUM DATE		22.01.2016					
URSPRUNG		NAME		MÜSSELMANN					
ORIGIN		ERSATZ FÜR		REFLACEM. FOR					
BENENNUNG		DESIGNATION		FREMDE-ZUGANG NR.		FOREIGN NO.			
Material im Original Scale		Blech		22.01.2016					
1 : 2		PLATE		MÜSSELMANN					
AUFTRAG NR.		COM. NO.		4x277x327					
Pkg. Dimen.		ERZ		BG					
Blatt		Side		1, 1					
ENERGIE- UND TRÜCKUNGSTECHNIK GMBH ZEICHNUNGS-IDENT.NR. IDENT.NO.		26316501							
REV.									



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Berechnung der Abwicklung mit INVENTOR interner Biegetabelle. Oberwerkzeug R=3 mm, Matrize V=40mm. Biegeverkürzung ohne Gewähr und vom Hersteller zu prüfen!
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Tolerancing Tolerated		Allgemeintoleranzen für Masse ohne Toleranzangaben		WERKSTOFF MATERIAL		GEWICHT WEIGHT [kg]	
ISO 8015		General / tolerances / Tolerances for dimensions without individual tolerance indications ISO 2768-mK / ISO 9013-14 / EN ISO 13920-AE / DIN 8590-2 / DIN ISO 8062 - CT 11		DC011AM		2,5 kg	
General / tolerances / Tolerances for dimensions without individual tolerance indications ISO 2768-mK / ISO 9013-14 / EN ISO 13920-AE / DIN 8590-2 / DIN ISO 8062 - CT 11		THIS DRAWING MUST NOT BE REPRODUCED OR MADE AVAILABLE TO THIRD PARTIES FOR COMPETITION ACT 17. ALL RIGHTS ARE RESERVED ACCORDING TO ARTS 12, 13, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30, 31, 32, 133, 134, 135, 136, 137, 138, 139, 140, 141, 142, 143, 144, 145, 146, 147, 148, 149, 150, 151, 152, 153, 154, 155, 156, 157, 158, 159, 160, 161, 162, 163, 164, 165, 166, 167, 168, 169, 170, 171, 172, 173, 174, 175, 176, 177, 178, 179, 180, 181, 182, 183, 184, 185, 186, 187, 188, 189, 190, 191, 192, 193, 194, 195, 196, 197, 198, 199, 200, 201, 202, 203, 204, 205, 206, 207, 208, 209, 210, 211, 212, 213, 214, 215, 216, 217, 218, 219, 220, 221, 222, 223, 224, 225, 226, 227, 228, 229, 230, 231, 232, 233, 234, 235, 236, 237, 238, 239, 240, 241, 242, 243, 244, 245, 246, 247, 248, 249, 250, 251, 252, 253, 254, 255, 256, 257, 258, 259, 260, 261, 262, 263, 264, 265, 266, 267, 268, 269, 270, 271, 272, 273, 274, 275, 276, 277, 278, 279, 280, 281, 282, 283, 284, 285, 286, 287, 288, 289, 290, 291, 292, 293, 294, 295, 296, 297, 298, 299, 300, 301, 302, 303, 304, 305, 306, 307, 308, 309, 310, 311, 312, 313, 314, 315, 316, 317, 318, 319, 320, 321, 322, 323, 324, 325, 326, 327, 328, 329, 330, 331, 332, 333, 334, 335, 336, 337, 338, 339, 340, 341, 342, 343, 344, 345, 346, 347, 348, 349, 350, 351, 352, 353, 354, 355, 356, 357, 358, 359, 360, 361, 362, 363, 364, 365, 366, 367, 368, 369, 370, 371, 372, 373, 374, 375, 376, 377, 378, 379, 380, 381, 382, 383, 384, 385, 386, 387, 388, 389, 390, 391, 392, 393, 394, 395, 396, 397, 398, 399, 400, 401, 402, 403, 404, 405, 406, 407, 408, 409, 410, 411, 412, 413, 414, 415, 416, 417, 418, 419, 420, 421, 422, 423, 424, 425, 426, 427, 428, 429, 430, 431, 432, 433, 434, 435, 436, 437, 438, 439, 440, 441, 442, 443, 444, 445, 446, 447, 448, 449, 450, 451, 452, 453, 454, 455, 456, 457, 458, 459, 460, 461, 462, 463, 464, 465, 466, 467, 468, 469, 470, 471, 472, 473, 474, 475, 476, 477, 478, 479, 480, 481, 482, 483, 484, 485, 486, 487, 488, 489, 490, 491, 492, 493, 494, 495, 496, 497, 498, 499, 500, 501, 502, 503, 504, 505, 506, 507, 508, 509, 510, 511, 512, 513, 514, 515, 516, 517, 518, 519, 520, 521, 522, 523, 524, 525, 526, 527, 528, 529, 530, 531, 532, 533, 534, 535, 536, 537, 538, 539, 540, 541, 542, 543, 544, 545, 546, 547, 548, 549, 550, 551, 552, 553, 554, 555, 556, 557, 558, 559, 560, 561, 562, 563, 564, 565, 566, 567, 568, 569, 570, 571, 572, 573, 574, 575, 576, 577, 578, 579, 580, 581, 582, 583, 584, 585, 586, 587, 588, 589, 590, 591, 592, 593, 594, 595, 596, 597, 598, 599, 600, 601, 602, 603, 604, 605, 606, 607, 608, 609, 610, 611, 612, 613, 614, 615, 616, 617, 618, 619, 620, 621, 622, 623, 624, 625, 626, 627, 628, 629, 630, 631, 632, 633, 634, 635, 636, 637, 638, 639, 640, 641, 642, 643, 644, 645, 646, 647, 648, 649, 650, 651, 652, 653, 654, 655, 656, 657, 658, 659, 660, 661, 662, 663, 664, 665, 666, 667, 668, 669, 670, 671, 672, 673, 674, 675, 676, 677, 678, 679, 680, 681, 682, 683, 684, 685, 686, 687, 688, 689, 690, 691, 692, 693, 694, 695, 696, 697, 698, 699, 700, 701, 702, 703, 704, 705, 706, 707, 708, 709, 710, 711, 712, 713, 714, 715, 716, 717, 718, 719, 720, 721, 722, 723, 724, 725, 726, 727, 728, 729, 730, 731, 732, 733, 734, 735, 736, 737, 738, 739, 740, 741, 742, 743, 744, 745, 746, 747, 748, 749, 750, 751, 752, 753, 754, 755, 756, 757, 758, 759, 760, 761, 762, 763, 764, 765, 766, 767, 768, 769, 770, 771, 772, 773, 774, 775, 776, 777, 778, 779, 780, 781, 782, 783, 784, 785, 786, 787, 788, 789, 790, 791, 792, 793, 794, 795, 796, 797, 798, 799, 800, 801, 802, 803, 804, 805, 806, 807, 808, 809, 810, 811, 812, 813, 814, 815, 816, 817, 818, 819, 820, 821, 822, 823, 824, 825, 826, 827, 828, 829, 830, 831, 832, 833, 834, 835, 836, 837, 838, 839, 840, 841, 842, 843, 844, 845, 846, 847, 848, 849, 850, 851, 852, 853, 854, 855, 856, 857, 858, 859, 860, 861, 862, 863, 864, 865, 866, 867, 868, 869, 870, 871, 872, 873, 874, 875, 876, 877, 878, 879, 880, 881, 882, 883, 884, 885, 886, 887, 888, 889, 890, 891, 892, 893, 894, 895, 896, 897, 898, 899, 900, 901, 902, 903, 904, 905, 906, 907, 908, 909, 910, 911, 912, 913, 914, 915, 916, 917, 918, 919, 920, 921, 922, 923, 924, 925, 926, 927, 928, 929, 930, 931, 932, 933, 934, 935, 936, 937, 938, 939, 940, 941, 942, 943, 944, 945, 946, 947, 948, 949, 950, 951, 952, 953, 954, 955, 956, 957, 958, 959, 960, 961, 962, 963, 964, 965, 966, 967, 968, 969, 970, 971, 972, 973, 974, 975, 976, 977, 978, 979, 980, 981, 982, 983, 984, 985, 986, 987, 988, 989, 990, 991, 992, 993, 994, 995, 996, 997, 998, 999, 1000					

