

IA localization structure				assembly				IA	UA	IZ	author		M	previous version		total assembly weight [kg]		total ass. weight rounded [kg]		
1	26340601				26340601				1	G	A			M			5.957,60		5.958,00	
<div>●</div> released		design.	Ash- and slag conveyor				document		F		pages		date of issue		E					
		type/dimensi ons																		
pos.	quantity	designation type / dimensions		IA	item number document		UA F	IZ pages	material preferred supplier		M E			single item weight [kg]		quantity item weight [kg]				
1	1	Chain reverse		0	26138791		G							326,90		326,90				
<div>●</div> released		1269X1072X520					E	1												
		2		1	trough	0	26122081		G					1.212,54		1.212,54				
<div>●</div> released		770X825X5577/45°					F	1												
		3		1	trough	0	26103211		G					1.190,00		1.190,00				
<div>●</div> released		770X825X6000					F	1												
		4		1	trough	0	26116291		G					1.046,07		1.046,07				
<div>●</div> released		770X825X4548/50°					F	1												
		5		1	Conveyor trough	0	26150861		G					352,25		352,25				
<div>●</div> released		L=2000					E	1												
		6		1	Conveyor trough	0	26152711		G					314,69		314,69				
<div>●</div> released		L=1700					E	1												
		7		1	Drive station	0	26153941		G					651,50		651,50				
<div>●</div> released							E	1												
		8		1	Cover	1	26185301		G	A				25,20		25,20				
<div>●</div> released		59X890X1194					B	1												
		9		1	Cover	1	26185351		G	A		M		14,04		14,04				
<div>●</div> released		59X660X890					B	1												
		10		1	Cover	1	26185461		G	A				23,00		23,00				
<div>●</div> released		59X890X1090					B	1												
		11		1	Cover	1	26185481		G	A		M		13,14		13,14				
<div>●</div> released		59X620X890					B	1												
		12		1	Cover	1	26185671		G	A				38,40		38,40				
<div>●</div> released		59X890X1825					B	1												
		13		1	Cover	1	26185701		G	A				17,60		17,60				
<div>●</div> released		59X830X890					B	1												
		14		1	Cover	1	26185711		G	A				34,20		34,20				
<div>●</div> released		59X890X1625					B	1												
		15		2	Cover	1	26185741		G	A		M		16,74		33,49				
<div>●</div> released		59X790X890					B	1												

localization structure			assembly			IA	UA	IZ	author		M	previous version		total assembly weight [kg]		total ass. weight rounded [kg]	
1	26340601			26340601			1	G	A				M			5.957,60	5.958,00
● released	design.	Ash- and slag conveyor			document			F	pages	date of issue			E				
	type/dimensi ons							F	1	12.12.2019							
pos.	quantity	designation type / dimensions			IA	item number document	UA	IZ	material preferred supplier			M			single item weight [kg]		quantity item weight [kg]
16	1	Cover			1	26185751	G	A				M			34,14	34,14	
● released		59X890X1625					B	1									
17	1	Cover			1	26185771	G	A							31,00	31,00	
● released		59X890X1470					B	1									
18	1	Cover			1	26185781	G	A							37,00	37,00	
● released		59X890X1758					B	1									
19	1	Cover			1	26185821	G	A							37,00	37,00	
● released		59X890X1758					B	1									
20	1	Cover			1	26218461	G	A							44,30	44,30	
● released		60X890X2000					B	1									
21	1	Cover			1	26218451	G	A							38,00	38,00	
● released		60X890X1700					B	1									
22	12	Base			0	24951121	G								12,20	146,40	
● released		L=762						1									
23	2	Base			0	26157421	G								33,67	67,34	
● released		L=2692					D	1									
24	2	Tie-bar			0	26214611	G								11,23	22,46	
● released		L=942					B	1									
25	1	Chute			0	26327521	G								94,60	94,60	
● released							B	1									
26	1	Conduit drain-outlet			0	26331221	G								51,10	51,10	
● released							D	1									
27	1	Blind flange			0	25254411	A		P250GH						4,77	4,77	
● released		B80 PN16				DIN 2527						0					
28	24	Hexagon screw			0	00615119	A		8.8 VERZINKT						0,13	3,12	
● released		M16X70				ISO 4017						0					
29	139	Hexagon screw			0	00062879	A		8.8 VERZINKT						0,11	15,29	
● released		M16X55				ISO 4017						0					
30	15	Hexagon screw			0	00062859	A		8.8 VERZINKT						0,10	1,46	
● released		M16X45				ISO 4017						0					

IA localization structure		assembly			IA	UA	IZ	author		M	previous version		total assembly weight [kg]		total ass. weight rounded [kg]
1	26340601		26340601		1	G	A			M			5.957,60		5.958,00
● released	design.	Ash- and slag conveyor			document		F	pages	date of issue		E				
	type/dimensi ons					F	1	12.12.2019							
pos.	quantity	designation type / dimensions		IA	item number document	UA	IZ	material preferred supplier	M	single item weight [kg]		quantity item weight [kg]			
31	72	Hexagon screw		0	00062709	A		8.8 VERZINKT			0,05	3,49			
● released		M12X45			ISO 4017				0						
32	188	Hexagon screw		0	00062689	A		8.8 VERZINKT			0,04	7,76			
● released		M12X35			ISO 4017				0						
33	349	Disc		0	00066969	A		ST VERZINKT			0,01	3,94			
● released		16-200HV			ISO 7090				0						
34	526	Disc		0	01570959	A		ST			0,01	3,30			
● released		12-200HV			ISO 7090				0						
35	72	Disc		0	01906699	A		ST VERZINKT			0,02	1,60			
● released		12-200HV			ISO 7093				0						
36	171	Hexagon nut		0	00066409	A		8 VERZINKT			0,03	5,69			
● released		M16			ISO 4032				0						
37	338	Hexagon nut		0	00066399	A		8 VERZINKT			0,02	5,72			
● released		M12			ISO 4032				0						
38	4	Sealant		0	26287381	D					0,31	1,24			
● released		EPPLE 37						EPPLE							
39	30	Safety dowel		1	00332949	D					0,13	3,84			
● released		B M10-15/70/15						LIEBIG	0						

IA			localization structure			assembly			IA	UA	IZ	author		M	previous version		total assembly weight [kg]		total ass. weight rounded [kg]	
1	26340601			26138791			0	G		Jansen							329,48	326,90		
●	released	design.	Chain reverse				document		F	pages	date of issue		E							
		type/dimensi ons	1269X1072X520						E	1	07.10.2015									
pos.		quantity	designation type / dimensions				IA	item number document		UA F	IZ pages	material preferred supplier		M E	single item weight [kg]			quantity item weight [kg]		
1		1	Side wall - left hand side				0	26138821		G						27,90		27,90		
●	released		175X894X400							D	1									
2		1	Side wall - right hand side				0	26138841		G						27,90		27,90		
●	released		175X400X894							D	1									
3		2	Bearing base				0	26140821		G						17,30		34,60		
●	released		145X250X450							B	1									
4		2	Spindle				0	26149041		G						4,55		9,10		
●	released		M36X650							B	1									
5		2	Rail assembly				0	26150251		G						1,61		3,22		
●	released		50X35X413							B	1									
6		1	Flap				0	26216521		G						14,72		14,72		
●	released		59X563X515							B	1									
7		1	Cover				0	26223671		G						31,91		31,91		
●	released		6X954X890							B	1									
8		1	Base plate				0	26245101		G						70,27		70,27		
●	released		60X890X954							D	1									
9		2	Disc				0	26148691		Z		S235JRG2				0,18		0,36		
●	released		D55/25X15							A	1									
10		4	Flat				0	26149281		Z		S235JRG2				1,98		7,92		
●	released		30X16X560							B	1									
11		4	Flat				0	26149301		Z		S235JRG2				0,85		3,40		
●	released		40X5X560							B	1									
12		1	Shaft				0	26149321		Z		42CrMo4		M		24,78		24,78		
●	released		D65X990							B	1									
13		2	Reversing wheel				0	26149381		D		C45				9,93		19,86		
●	released		D200/65X50									BRANSCHIED								
technical data			-REVERSING WHEEL MADE OF C45 MATERIAL, HARDENED AD-Ø 198 MM, WHEEL TREAD 50MM WITH DEFLECTION GROOVE IN THE OUTER SIDE - SUITABLE FOR DOUBLE STRAND FORK-SPROCKET CHAIN																	

IA		localization structure		assembly		IA	UA	IZ	author		M	previous version		total assembly weight [kg]		total ass. weight rounded [kg]	
1	26340601			26138791		0	G		Jansen					329,48	326,90		
●	released	design.	Chain reverse			document		F	pages	date of issue		E					
		type/dimensions	1269X1072X520					E	1	07.10.2015							
pos.	quantity	designation type / dimensions			IA	item number document	UA	IZ	material preferred supplier		M	single item weight [kg]		quantity item weight [kg]			
		technical data			142X5X19 - REVERSIBLE - BORE 65 H7 INCL. GROOVE ACCORDING TO DIN 6885/1 FIT - CIRCUMFERENCE HARDENED												
14	2	Angle			0	26150171	Z		S235JRG2				1,76	3,52			
●	released	6X50X75X330					B	1									
15	1	Plate			0	26140851	Z		S235JRG2				20,79	20,79			
●	released	6X500X890					B	1									
16	1	Flange bearing unit			0	26149931	D						6,70	6,70			
●	released	FYNT60F							SKF		0						
17	1	Flange bearing unit			0	26149921	D						6,70	6,70			
●	released	FYNT60L+ECY211							SKF		0						
18	1	Sensor fastening			0	26316491	G						3,20	3,20			
●	released						B	1									
19	2	Feather key			0	01027979	A		C45+C				0,10	0,20			
●	released	A18X11X50				DIN 6885											
20	176	Cup spring			0	00074489	A		FED.ST				0,02	4,02			
●	released	B50				DIN 2093					0						
21	2	Hexagon nut			0	00347409	A		8 VERZINKT				0,39	0,79			
●	released	M36				ISO 4032					0						
22	4	Positioning ring			0	00171549	A		11SMn30+C				0,71	2,83			
●	release for PPS	A65				DIN 705											
23	3	Wing nut (fly-nut)			0	00166269	A		5 VERZINKT				0,06	0,18			
●	released	M12				DIN 315											
25	38	Locking nut			0	00554689	A		8 VERZINKT				0,02	0,65			
●	released	M12				ISO 7040					0						
26	140	Disc			0	01570959	A		ST				0,01	0,88			
●	released	12-200HV				ISO 7090					0						
27	51	Hexagon nut			0	00066399	A		8 VERZINKT				0,02	0,86			
●	released	M12				ISO 4032					0						

IA				localization structure				assembly				IA	UA	IZ	author		M	previous version		total assembly weight [kg]		total ass. weight rounded [kg]	
1	26340601							26138791				0	G		Jansen					329,48		326,90	
●	released	design.		Chain reverse				document		F	pages		date of issue			E							
		type/dimensi ons		1269X1072X520						E	1	07.10.2015											
pos.		quantity		designation type / dimensions				IA	item number document		UA	IZ	material preferred supplier		M	single item weight [kg]		quantity item weight [kg]					
28	28	Hexagon screw				0	00062699		A		8.8 VERZINKT					0,04		1,26					
●	released	M12X40				ISO 4017							0										
29	23	Hexagon screw				0	00062689		A		8.8 VERZINKT					0,04		0,95					
●	released	M12X35				ISO 4017							0										

IA		localization structure			assembly			IA	UA	IZ	author		M	previous version		total assembly weight [kg]		total ass. weight rounded [kg]	
1	26340601				26138821			0	G		Jansen					27,90	27,90		
●	released	design.	Side wall - left hand side			document		F	pages	date of issue		E							
		type/dimensi ons	175X894X400				D	1	07.10.2015										
pos.		quantity		designation type / dimensions		IA	item number document		UA	IZ	material preferred supplier		M	single item weight [kg]		quantity item weight [kg]			
	1		1	Plate		0	26141031		Z		S235JRG2				20,48	20,48			
●	released	6X500X929							B	1									
	2		1	Plate		0	26140841		Z		S235JRG2				5,62	5,62			
●	released	15X150X400							B	1									
	3		2	Gusset (corner) plate		0	26140831		Z		S235JRG2				0,52	1,04			
●	released	10X95X120							A	1									
	4		1	Hexagon nut		0	00347409		A		8 VERZINKT				0,39	0,39			
●	released	M36				ISO 4032						0							
	5		12	Threaded Bolt		0	26148881		A		4.8 ST37-3K				0,03	0,33			
●	released	RD M12X40				ISO13918						0							
	6		2	Threaded Bolt		0	26109331		A		4.8 ST37-3K				0,02	0,03			
●	released	RD M12X25				ISO13918						0							

IA		localization structure			assembly			IA	UA	IZ	author		M	previous version		total assembly weight [kg]		total ass. weight rounded [kg]	
1	26340601				26138841			0	G		Jansen					27,90	27,90		
●	released	design.	Side wall - right hand side			document		F	pages	date of issue		E							
		type/dimensi ons	175X400X894					D	1	07.10.2015									
pos.		quantity		designation type / dimensions		IA	item number document		UA	IZ	material preferred supplier		M	single item weight [kg]		quantity item weight [kg]			
	1		1	Plate		0	26141041		Z		S235JRG2				20,48	20,48			
●	released	6X500X929							B	1									
	2		1	Plate		0	26140841		Z		S235JRG2				5,62	5,62			
●	released	15X150X400							B	1									
	3		2	Gusset (corner) plate		0	26140831		Z		S235JRG2				0,52	1,04			
●	released	10X95X120							A	1									
	4		1	Hexagon nut		0	00347409		A		8 VERZINKT				0,39	0,39			
●	released	M36				ISO 4032							0						
	5		12	Threaded Bolt		0	26148881		A		4.8 ST37-3K				0,03	0,33			
●	released	RD M12X40				ISO13918							0						
	6		2	Threaded Bolt		0	26109331		A		4.8 ST37-3K				0,02	0,03			
●	released	RD M12X25				ISO13918							0						



IA		localization structure		assembly		IA		UA		IZ		author		M		previous version		total assembly weight [kg]		total ass. weight rounded [kg]	
1	26340601			26140821		0	G						26103231		17,26		17,30				
●	released	design.	Bearing base			document		F	pages	date of issue			E								
		type/dimensi ons	145X250X450				B	1	09.10.2015												
pos.		quantity		designation type / dimensions		IA	item number document		UA	IZ	material preferred supplier		M		single item weight [kg]		quantity item weight [kg]				
1	1	1		Plate		0	26140861		Z		S235JRG2				12,31		12,31				
●	released	1		15X250X450					A	1											
2	1	1		Plate		0	26140881		Z		S235JRG2				3,20		3,20				
●	released	1		15X130X210					A	1											
3	2	2		Gusset (corner) plate		0	26140831		Z		S235JRG2				0,52		1,04				
●	released	1		10X95X120					A	1											
4	1	1		Pipe		0	26148671		Z		E355				0,63		0,63				
●	released	1		D44,5X9,75X77					B	1											
5	3	3		Threaded Bolt		0	26148881		A		4.8 ST37-3K				0,03		0,08				
●	released	1		RD M12X40			ISO13918						0								

IA		localization structure		assembly		IA	UA	IZ	author		M	previous version		total assembly weight [kg]		total ass. weight rounded [kg]	
1	26340601			26149041			0	G		Jansen				4,55	4,55		
●	released	design.	Spindle			document		F	pages	date of issue		E					
		type/dimensions	M36X650				B	1	12.10.2015								
pos.		quantity		designation		IA	item number		UA	IZ	material		M	single item weight [kg]		quantity item weight [kg]	
				type / dimensions			document		F	pages	preferred supplier		E				
	1	1		Threaded bar		0	26149051		Z		8.8			4,05		4,05	
●	released	M36X650							B	1							
	2	1		Disc		0	26148681		Z		S235JRG2			0,11		0,11	
●	released	D50/25X10							A	1							
	3	1		Hexagon nut		0	00347409		A		8 VERZINKT			0,39		0,39	
●	released	M36				ISO 4032							0				

IA			localization structure			assembly			IA	UA	IZ	author		M	previous version		total assembly weight [kg]		total ass. weight rounded [kg]		
1	26340601					26150251			0	G						26138191		1,61		1,61	
●	released	design.	Rail assembly				document		F	pages	date of issue				E						
		type/dimensi ons	50X35X413						B	1	13.10.2015										
pos.		quantity		designation type / dimensions			IA	item number document		UA	IZ	material preferred supplier		M	single item weight [kg]			quantity item weight [kg]			
1		1	Rail				0	26150191		W		X120Mn12						1,58		1,58	
●	released	50X10X416							B	1											
2		2	Threaded Bolt				0	26109331		A		4.8 ST37-3K						0,02		0,03	
●	released	RD M12X25					ISO13918							0							

IA		localization structure		assembly		IA	UA	IZ	author		M	previous version		total assembly weight [kg]		total ass. weight rounded [kg]	
1	26340601			26216521		0	G		Giménez, Edgar					14,72	14,72		
●	released	design.	Flap			document		F	pages	date of issue		E					
		type/dimensi ons	59X563X515					B	1	18.11.2015							
pos.		quantity		designation type / dimensions		IA	item number document		UA	IZ	material preferred supplier		M	single item weight [kg]		quantity item weight [kg]	
1	1	Plate		0	26216531	W		S235JRG2					9,78	9,78			
●	released	6X440X472				B	1										
2	1	Plate		0	26216541	W		S235JRG2					4,49	4,49			
●	released	6X547X515				B	1										
3	2	Belt roller		0	26215711	D		ST					0,16	0,33			
●	released	223-9007 100X16X20						DIRAK									
4	1	Handle		0	26218411	Z		S235JRG2					0,12	0,12			
●	released	D10X200				A	1										

IA		localization structure				assembly		IA	UA	IZ	author		M	previous version		total assembly weight [kg]		total ass. weight rounded [kg]		
1	26340601					26223671			0	G		Hauswald, Carsten				31,91		31,91		
●	released	design.	Cover				document		F	pages	date of issue				E					
		type/dimensi ons	6X954X890						B	1	23.11.2015									
pos.		quantity		designation type / dimensions		IA	item number document		UA	IZ	material preferred supplier		M			single item weight [kg]		quantity item weight [kg]		
1		1	Cover				0	26140811		W		S235JRG2				31,81		31,81		
●	released	6X1003,5X890							B	1										
2		3	Countersunk screw				0	00065159		A		8.8 VERZINKT				0,03		0,10		
●	released	M12X35					ISO10642						0							

IA localization structure		assembly			IA	UA	IZ	author		M	previous version		total assembly weight [kg]		total ass. weight rounded [kg]
1	26340601	26245101			0	G		Jansen					70,27		70,27
● released	design.	Base plate			document		F	pages	date of issue		E				
	type/dimensi ons	60X890X954				D	1	03.12.2015							
pos.	quantity	designation type / dimensions		IA	item number document		UA	IZ	material preferred supplier		M	single item weight [kg]		quantity item weight [kg]	
1	1	Wear Plate		0	26138861		W		HARDOX 400			65,45		65,45	
● released		10X890X942					D	1							
2	1	Flat		0	26103221		W		S235JRG2			4,82		4,82	
● released		60X12X890					D	1							

IA		localization structure		assembly		IA		UA		IZ		author		M		previous version		total assembly weight [kg]		total ass. weight rounded [kg]	
1	26340601			26316491			0	G						25051571		3,18		3,20			
●	released	design.	Sensor fastening			document		F		pages		date of issue		E							
		type/dimensi ons									B	1	22.01.2016								
pos.		quantity		designation type / dimensions		IA		item number document		UA		IZ		material preferred supplier		M		single item weight [kg]		quantity item weight [kg]	
1	1	Perforated plate			0	26316501		Z		DC01					2,50		2,50				
●	released	4X277X327						D	1												
2	1	Disk With Pins			0	25052451		G							0,60		0,60				
●	released	D150							1												
3	1	Spacer ring			0	25051621		Z		S355J0					0,02		0,02				
●	released	D20/13X15							1												
4	1	Disc			0	00066959		A		ST VERZINKT					0,01		0,01				
●	released	12-200HV				ISO 7090						0									
5	1	Hexagon screw			0	00062719		A		8.8 VERZINKT					0,05		0,05				
●	released	M12X50				ISO 4017						0									

IA				localization structure				assembly				IA				UA				IZ				author				M				previous version				total assembly weight [kg]				total ass. weight rounded [kg]									
1	26340601										25052451						0		G								21914251				0,60				0,00														
●	released	design.		Disk With Pins										document				F		pages		date of issue										E																	
		type/dimensi ons		D150																1		16.07.2014																											
pos.		quantity		designation type / dimensions										IA		item number document				UA		IZ		material preferred supplier										M		single item weight [kg]										quantity item weight [kg]			
1	1	Disc										0		25052481				W				POLYAMID												0,40				0,40											
●	released	D150X20																1																															
		2	10	Round iron										0		25052511				W				S235JRG2												0,02				0,20									
●	released	D12H9X20										DIN 669						1																															



IA localization structure		assembly			IA	UA	IZ	author		M	previous version		total assembly weight [kg]		total ass. weight rounded [kg]
1	26340601	26122081			0	G					26116291		1.212,54		1.212,54
● released	design.	trough			document		F	pages	date of issue		E				
	type/dimensi ons	770X825X5577/45°					F	1	29.09.2015						
pos.	quantity	designation type / dimensions		IA	item number document		UA	IZ	material preferred supplier		M	single item weight [kg]		quantity item weight [kg]	
1	1	Side panel		0	26122101		Z		S235JRG2			236,49		236,49	
● released		6X880X5966					B	1							
2	1	Side panel		0	26122111		Z		S235JRG2			236,76		236,76	
● released		6X880X5966					B	1							
3	1	Wear Plate		0	26122091		Z		HARDOX 400			368,04		368,04	
● released		10X770X6089					B	1							
4	2	Rail assembly		0	26138191		G					11,48		22,96	
● released		50X10X2983					B	1							
5	2	Rail assembly		0	26138171		G					7,98		15,96	
● released		50X10X2075					B	1							
6	1	Deflection/reverse : lower		0	26123631		G					9,16		9,16	
● released		45° - LINKS/LEFT					B	1							
7	1	Idler		0	26128611		G					7,09		7,09	
● released		45° - RECHTS/RIGHT					B	1							
8	1	deflection ledge		0	26126181		G					7,72		7,72	
● released		45° - RECHTS/RIGHT					B	1							
9	1	Deflection/reverse : lower		0	26123701		G					9,16		9,16	
● released		45° - RECHTS/RIGHT					B	1							
10	1	Idler		0	26128571		G					7,09		7,09	
● released		45° - LINKS/LEFT					B	1							
11	1	deflection ledge		0	26126141		G					7,72		7,72	
● released		45° - LINKS/LEFT					B	1							
12	1	Ledge		0	26117641		G				M	6,10		6,10	
● released		10X100X770					B	1							
13	5	Mounting angle		0	26115491		G					7,52		37,60	
● released		80X105X770					B	1							
14	1	Flat		0	26133931		W		S235JRG2			7,09		7,09	
● released		60X20X770					F	1							
15	1	Pipe		0	26133511		W		St37.0			0,56		0,56	
● released		88,9X3,2X83					F	1			0				

IA			localization structure			assembly			IA	UA	IZ	author		M	previous version		total assembly weight [kg]		total ass. weight rounded [kg]					
1	26340601					26122081				0	G						26116291	1.212,54		1.212,54				
● released		design.	trough				document		F	pages	date of issue										E			
		type/dimensi ons	770X825X5577/45°						F	1	29.09.2015													
pos.		quantity	designation type / dimensions				IA	item number document		UA	IZ	material preferred supplier				M	single item weight [kg]		quantity item weight [kg]					
16		1	Flat				0	26103221		W		S235JRG2					4,82		4,82					
● released			60X12X890						F	1														
17		2	Angle				0	26123121		Z		S235JRG2					16,12		32,24					
● released			6X50X75X2983						D	1														
18		1	Angle				0	26137211		Z		S235JRG2					16,04		16,04					
● released			6X50X75X2983						D	1														
19		2	Angle				0	26123111		Z		S235JRG2					16,12		32,24					
● released			6X50X75X2983						D	1														
20		1	Angle				0	26137231		Z		S235JRG2					16,04		16,04					
● released			6X50X75X2983						D	1														
21		2	Angle				0	26123101		Z		S235JRG2					11,21		22,42					
● released			6X50X75X2075						D	1														
22		2	Flat				0	26103231		W		S235JRG2					4,46		8,92					
● released			60X12X825						F	1														
23		1	Flange				0	26122121		Z		S235JRG2					23,60		23,60					
● released			12X635X890						B	1														
24		2	Angle				0	26123091		Z		S235JRG2					11,21		22,42					
● released			6X50X75X2075						D	1														
25		1	Angle				0	26137221		Z		S235JRG2					11,16		11,16					
● released			6X50X75X2075						D	1														
26		1	Angle				0	26137201		Z		S235JRG2					11,16		11,16					
● released			6X50X75X2075						D	1														
27		4	U-profile				0	26112031		Z		S235JRG2					5,80		23,20					
● released			10X250X305						B	1														
28		1	Welding neck flange				0	24577391		A		P245GH					3,92		3,92					
● released			11/B1/DN80/PN16				EN 1092																	
29		104	Threaded Bolt				0	26109331		A		4.8 ST37-3K					0,02		1,72					
● released			RD M12X25				ISO13918								0									
30		134	Locking nut				0	00554689		A		8 VERZINKT					0,02		2,30					
● released			M12				ISO 7040								0									

IA				localization structure				assembly				IA	UA	IZ	author		M	previous version		total assembly weight [kg]		total ass. weight rounded [kg]	
1	26340601				26122081				0	G							26116291	1.212,54		1.212,54			
●	released	design.	trough				document		F	pages	date of issue				E								
		type/dimensi ons	770X825X5577/45°						F	1	29.09.2015												
pos.		quantity		designation type / dimensions				IA	item number document		UA	IZ	material preferred supplier		M	single item weight [kg]		quantity item weight [kg]					
31	134	Disc				0	01570959		A		ST						0,01		0,84				
●	released	12-200HV				ISO 7090								0									

IA		localization structure				assembly		IA	UA	IZ	author		M	previous version		total assembly weight [kg]		total ass. weight rounded [kg]		
1	26340601					26138191			0	G					26138171		11,48		11,48	
●	released	design.	Rail assembly				document		F	pages	date of issue				E					
		type/dimensi ons	50X10X2983						B	1	07.10.2015									
pos.		quantity		designation type / dimensions		IA	item number document		UA	IZ	material preferred supplier		M			single item weight [kg]		quantity item weight [kg]		
1		1	Rail			0	26138201		W		X120Mn12					11,33		11,33		
●	released	50X10X2983								B	1									
2		9	Threaded Bolt			0	26109331		A		4.8 ST37-3K					0,02		0,15		
●	released	RD M12X25				ISO13918								0						

localization structure				assembly		IA	UA	IZ	author		M	previous version		total assembly weight [kg]		total ass. weight rounded [kg]		
1	26340601			26138171		0	G						26136481		7,98		7,98	
●	released	design.	Rail assembly			document		F	pages	date of issue			E					
		type/dimensi ons	50X10X2075					B	1	07.10.2015								
pos.		quantity		designation type / dimensions		IA	item number document		UA	IZ	material preferred supplier		M	single item weight [kg]		quantity item weight [kg]		
1		1	Rail		0	26138181		W		X120Mn12				7,88		7,88		
●	released	50X10X2075							B	1								
2		6	Threaded Bolt		0	26109331		A		4.8 ST37-3K				0,02		0,10		
●	released	RD M12X25			ISO13918									0				

IA localization structure				assembly				IA	UA	IZ	author		M	previous version		total assembly weight [kg]		total ass. weight rounded [kg]		
1	26340601				26123631				0	G				26118491		9,16	9,16			
● released	design.	Deflection/reverse : lower				document				F	pages	date of issue				E				
	type/dimensi ons	45° - LINKS/LEFT									B	1	30.09.2015							
pos.		quantity		designation type / dimensions		IA	item number document		UA	IZ	material preferred supplier		M			single item weight [kg]		quantity item weight [kg]		
	1		1	Plate		0	26123641		Z		S235JRG2					3,23	3,23			
● released			6X69X994						B	1										
	2		1	Plate		0	26123661		Z		S235JRG2					1,85	1,85			
● released			6X40X981						B	1										
	3		4	Gusset (corner) plate		0	26118481		Z		S235JRG2					0,07	0,28			
● released			6X34X69						A	1										
	4		1	Rail		0	26123681		Z		X120Mn12					3,80	3,80			
● released			50X10X1000						B	1										

IA		localization structure		assembly		IA		UA		IZ		author		M		previous version		total assembly weight [kg]		total ass. weight rounded [kg]	
1	26340601			26128611			0	G						26128571		7,09		7,09			
●	released	design.	Idler			document			F	pages	date of issue			E							
		type/dimensi ons	45° - RECHTS/RIGHT						B	1	02.10.2015										
pos.		quantity		designation type / dimensions		IA	item number document		UA	IZ	material preferred supplier		M			single item weight [kg]		quantity item weight [kg]			
1	1	Plate		0	26128581		Z		S235JRG2						1,65	1,65					
●	released	6X50X702					B	1													
2	1	Plate		0	26128591		Z		S235JRG2						2,34	2,34					
●	released	6X69X719					B	1													
3	5	Gusset (corner) plate		0	26118481		Z		S235JRG2						0,07	0,35					
●	released	6X34X69					A	1													
4	1	Rail		0	26128601		Z		X120Mn12						2,75	2,75					
●	released	50X10X726					B	1													

IA		localization structure				assembly		IA	UA	IZ	author		M	previous version		total assembly weight [kg]		total ass. weight rounded [kg]	
1	26340601					26126181			0	G			26126141		7,72		7,72		
●	released	design.	deflection ledge				document		F	pages	date of issue				E				
		type/dimensi ons	45° - RECHTS/RIGHT						B	1	01.10.2015								
pos.		quantity		designation type / dimensions		IA	item number document		UA	IZ	material preferred supplier		M			single item weight [kg]		quantity item weight [kg]	
	1		1	Plate		0	26126151		Z		S235JRG2					1,88		1,88	
●	released	6X50X800							B	1									
	2		1	Plate		0	26126161		Z		S235JRG2					2,54		2,54	
●	released	6X69X783							B	1									
	3		5	Gusset (corner) plate		0	26118481		Z		S235JRG2					0,07		0,35	
●	released	6X34X69							A	1									
	4		1	Rail		0	26126171		Z		X120Mn12					2,95		2,95	
●	released	50X10X777							B	1									



IA				localization structure				assembly				IA	UA	IZ	author		M	previous version		total assembly weight [kg]		total ass. weight rounded [kg]	
1	26340601				26123701				0	G							26123631		9,16		9,16		
●	released	design.	Deflection/reverse : lower				document				F	pages	date of issue				E						
		type/dimensi ons	45° - RECHTS/RIGHT								B	1	30.09.2015										
pos.		quantity		designation type / dimensions				IA	item number document		UA	IZ	material preferred supplier		M	single item weight [kg]		quantity item weight [kg]					
	1		1	Plate				0	26123641		Z		S235JRG2				3,23		3,23				
●	released	6X69X994								B	1												
	2		1	Plate				0	26123661		Z		S235JRG2				1,85		1,85				
●	released	6X40X981								B	1												
	3		4	Gusset (corner) plate				0	26118481		Z		S235JRG2				0,07		0,28				
●	released	6X34X69								A	1												
	4		1	Rail				0	26123681		Z		X120Mn12				3,80		3,80				
●	released	50X10X1000								B	1												

IA				localization structure				assembly				IA				UA				IZ				author				M				previous version				total assembly weight [kg]				total ass. weight rounded [kg]																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																
1	26340601										26128571										0	G			26126141										7,09										7,09																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																											
●	released	design.	Idler										document										F	pages	date of issue										E																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																					

IA			localization structure			assembly			IA	UA	IZ	author		M	previous version		total assembly weight [kg]		total ass. weight rounded [kg]	
1	26340601					26126141			0	G						26125411	7,72		7,72	
●	released	design.	deflection ledge				document		F	pages	date of issue				E					
		type/dimensi ons	45° - LINKS/LEFT						B	1	01.10.2015									
pos.		quantity		designation type / dimensions			IA	item number document		UA	IZ	material preferred supplier			M	single item weight [kg]		quantity item weight [kg]		
	1		1	Plate			0	26126151		Z		S235JRG2				1,88		1,88		
●	released	6X50X800							B	1										
	2		1	Plate			0	26126161		Z		S235JRG2				2,54		2,54		
●	released	6X69X783							B	1										
	3		5	Gusset (corner) plate			0	26118481		Z		S235JRG2				0,07		0,35		
●	released	6X34X69							A	1										
	4		1	Rail			0	26126171		Z		X120Mn12				2,95		2,95		
●	released	50X10X777							B	1										

IA localization structure				assembly		IA	UA	IZ	author		M	previous version		total assembly weight [kg]		total ass. weight rounded [kg]	
1	26340601			26117641		0	G		Jansen		M			6,09		6,10	
● released	design.		Ledge			document		F	pages	date of issue		E					
	type/dimensi ons		10X100X770					B	1	25.09.2015							
pos.		quantity		designation type / dimensions		IA	item number document		UA	IZ	material preferred supplier		M	single item weight [kg]		quantity item weight [kg]	
1	1	Flat		0	26117651		W		S235JRG2		M			6,04		6,04	
● released			100X10X770				B	1									
2	3	Threaded Bolt		0	26109331		A		4.8 ST37-3K					0,02		0,05	
● released			RD M12X25		ISO13918						0						

IA				localization structure				assembly				IA	UA	IZ	author		M	previous version		total assembly weight [kg]		total ass. weight rounded [kg]	
1	26340601				26115491				0	G		Jansen						7,52		7,52			
●	released	design.	Mounting angle				document				F	pages	date of issue				E						
		type/dimensi ons	80X105X770								B	1	24.09.2015										
pos.		quantity		designation type / dimensions				IA	item number document		UA	IZ	material preferred supplier		M	single item weight [kg]		quantity item weight [kg]					
1		1	Edge-steel				0	26115581		W		S235JRG2						7,42		7,42			
●	released	80X8X770				DIN EN				B	1												
2		6	Threaded Bolt				0	26109331		A		4.8 ST37-3K						0,02		0,10			
●	released	RD M12X25				ISO13918										0							

IA			localization structure			assembly			IA	UA	IZ	author		M	previous version		total assembly weight [kg]		total ass. weight rounded [kg]		
1	26340601					26103211				0	G						25517521	1.189,54		1.190,00	
●	released	design.	trough				document		F	pages	date of issue					E					
		type/dimensi ons	770X825X6000						F	1	18.09.2015										
pos.		quantity		designation type / dimensions				IA	item number document		UA	IZ	material preferred supplier		M	single item weight [kg]		quantity item weight [kg]			
1	2	Side panel				0	26103181		Z		S235JRG2						247,73		495,46		
●	released	6X880X5976							B	1											
2	1	Wear Plate				0	26103201		W		HARDOX 400						361,22		361,22		
●	released	10X770X5976							F	1											
3	5	Mounting angle				0	26115491		G								7,52		37,60		
●	released	80X105X770							B	1											
4	4	Rail assembly				0	26134191		G								6,29		25,16		
●	released	50X10X1635							B	1											
5	2	Rail assembly				0	26135341		G								10,50		21,00		
●	released	50X10X2730							B	1											
6	4	Flat				0	26103231		W		S235JRG2						4,46		17,84		
●	released	60X12X825							F	1											
7	4	U-profile				0	26112031		Z		S235JRG2						5,80		23,20		
●	released	10X250X305							B	1											
8	4	Angle				0	26112741		Z		S235JRG2		M				8,83		35,32		
●	released	6X50X75X1635							B	1											
9	2	Angle				0	26134141		Z		S235JRG2						8,79		17,58		
●	released	6X50X75X1635							B	1											
10	4	Angle				0	26112761		Z		S235JRG2						8,83		35,32		
●	released	6X50X75X1635							B	1											
11	2	Angle				0	26134121		Z		S235JRG2						8,79		17,58		
●	released	6X50X75X1635							B	1											
12	4	Angle				0	26112751		Z		S235JRG2						14,76		59,04		
●	released	6X50X75X2730							B	1											
13	2	Angle				0	26134131		Z		S235JRG2						14,69		29,38		
●	released	6X50X75X2730							B	1											
14	2	Flat				0	26103221		W		S235JRG2						4,82		9,64		
●	released	60X12X890							F	1											
15	84	Threaded Bolt				0	26109331		A		4.8 ST37-3K						0,02		1,39		
●	released	RD M12X25					ISO13918							0							

IA				localization structure				assembly				IA				UA				IZ				author				M				previous version				total assembly weight [kg]				total ass. weight rounded [kg]																							
1	26340601								26103211								0	G											25517521								1.189,54								1.190,00																		
●	released								design.				trough								document								F				pages				date of issue								E																		
									type/dimensi ons				770X825X6000																F				1				18.09.2015																										
pos.				quantity				designation type / dimensions								IA				item number document				UA				IZ				material preferred supplier								M				single item weight [kg]								quantity item weight [kg]											
16				120				Locking nut								0				00554689				A								8 VERZINKT												0,02								2,06											
●				released								M12								ISO 7040																								0																			
17				120				Disc								0				01570959				A								ST												0,01								0,75											
●				released								12-200HV								ISO 7090																								0																			

IA				localization structure				assembly				IA	UA	IZ	author		M	previous version		total assembly weight [kg]		total ass. weight rounded [kg]	
1	26340601				26115491				0	G		Jansen							7,52	7,52			
●	released	design.	Mounting angle				document				F	pages	date of issue				E						
		type/dimensi ons	80X105X770								B	1	24.09.2015										
pos.		quantity		designation type / dimensions				IA	item number document		UA	IZ	material preferred supplier		M			single item weight [kg]		quantity item weight [kg]			
1		1	Edge-steel				0	26115581		W		S235JRG2							7,42	7,42			
●	released	80X8X770				DIN EN				B	1												
2		6	Threaded Bolt				0	26109331		A		4.8 ST37-3K							0,02	0,10			
●	released	RD M12X25				ISO13918										0							



localization structure				assembly		IA	UA	IZ	author		M	previous version		total assembly weight [kg]		total ass. weight rounded [kg]		
1	26340601			26134191		0	G						26128601		6,29		6,29	
●	released	design.	Rail assembly			document		F	pages	date of issue			E					
		type/dimensi ons	50X10X1635					B	1	06.10.2015								
pos.		quantity		designation type / dimensions		IA	item number document		UA	IZ	material preferred supplier		M	single item weight [kg]		quantity item weight [kg]		
1		1	Rail		0	26134221		W		X120Mn12					6,21		6,21	
●	released	50X10X1635							B	1								
2		5	Threaded Bolt		0	26109331		A		4.8 ST37-3K					0,02		0,08	
●	released	RD M12X25			ISO13918									0				

IA		localization structure				assembly		IA	UA	IZ	author		M	previous version		total assembly weight [kg]		total ass. weight rounded [kg]	
1	26340601					26135341			0	G					26134191	10,50		10,50	
●	released	design.	Rail assembly				document		F	pages	date of issue				E				
		type/dimensi ons	50X10X2730						B	1	06.10.2015								
pos.		quantity		designation type / dimensions		IA	item number document		UA	IZ	material preferred supplier		M			single item weight [kg]		quantity item weight [kg]	
1		1	Rail			0	26135351		W		X120Mn12					10,37		10,37	
●	released	50X10X2730								B	1								
2		8	Threaded Bolt			0	26109331		A		4.8 ST37-3K					0,02		0,13	
●	released	RD M12X25				ISO13918								0					

IA			localization structure			assembly			IA	UA	IZ	author		M	previous version		total assembly weight [kg]		total ass. weight rounded [kg]		
1	26340601					26116291				0	G						26103211	1.046,07		1.046,07	
●	released	design.	trough				document		F	pages	date of issue					E					
		type/dimensi ons	770X825X4548/50°						F	1	24.09.2015										
pos.		quantity		designation type / dimensions				IA	item number document		UA	IZ	material preferred supplier		M	single item weight [kg]		quantity item weight [kg]			
1	1	Right lateral sheet				0	26116321		Z		S235JRG2				190,94		190,94				
●	released	6X880X4941							B	1											
2	1	Left lateral sheet				0	26116331		Z		S235JRG2				194,85		194,85				
●	released	6X880X4941							B	1											
3	1	Wear Plate				0	26116301		Z		HARDOX 400				304,93		304,93				
●	released	10X770X5045							B	1											
4	1	Ledge				0	26117641		G					M	6,10		6,10				
●	released	10X100X770							B	1											
5	2	Mounting angle				0	26115491		G						7,52		15,04				
●	released	80X105X770							B	1											
6	1	level container				0	26130971		G	B					66,98		66,98				
●	invalid								D	1											
7	2	Rail assembly				0	26136481		G						6,77		13,54				
●	released	50X10X1760							B	1											
8	2	Rail assembly				0	26136501		G						8,85		17,70				
●	released	50X10X2298							B	1											
9	1	Idler				0	26128161		G						5,92		5,92				
●	released	40° - RECHTS/RIGHT							B	1											
10	1	deflection ledge				0	26125411		G						6,86		6,86				
●	released	40° - RECHTS/RIGHT							B	1											
11	1	Deflection/reverse : lower				0	26118491		G						8,82		8,82				
●	released	40° - RECHTS/RIGHT							B	1											
12	1	Idler				0	26128121		G						5,92		5,92				
●	released	40° - LINKS/LEFT							B	1											
13	1	deflection ledge				0	26126061		G						6,86		6,86				
●	released	40° - LINKS/LEFT							B	1											
14	1	Deflection/reverse : lower				0	26123441		G					M	8,82		8,82				
●	released	40° - LINKS/LEFT							B	1											
15	1	Pipe				0	26133511		W		St37.0				0,56		0,56				
●	released	88,9X3,2X83							F	1				0							

localization structure			assembly		IA	UA	IZ	author		M	previous version		total assembly weight [kg]		total ass. weight rounded [kg]	
1	26340601			26116291		0	G				26103211		1.046,07		1.046,07	
● released		design.	trough			document		F	pages	date of issue		E				
		type/dimensi ons	770X825X4548/50°					F	1	24.09.2015						
pos.	quantity	designation type / dimensions			IA	item number document		UA	IZ	material preferred supplier		M	single item weight [kg]		quantity item weight [kg]	
16	1	Flat			0	26103221		W		S235JRG2			4,82		4,82	
● released		60X12X890						F	1							
17	2	Flat			0	26103231		W		S235JRG2			4,46		8,92	
● released		60X12X825						F	1							
18	1	Flange			0	26117601		Z		S235JRG2		M	15,99		15,99	
● released		12X700X890						B	1							
19	4	U-profile			0	26112031		Z		S235JRG2			5,80		23,20	
● released		10X250X305						B	1							
20	2	Angle			0	26120791		Z		S235JRG2			9,51		19,02	
● released		6X50X75X1760						B	1							
21	1	Angle			0	26136451		Z		S235JRG2		M	9,47		9,47	
● released		6X50X75X1760						B	1							
22	2	Angle			0	26120801		Z		S235JRG2		M	9,51		19,02	
● released		6X50X75X1760						B	1							
23	1	Angle			0	26136441		Z		S235JRG2			9,47		9,47	
● released		6X50X75X1760						B	1							
24	2	Angle			0	26120841		Z		S235JRG2			12,42		24,84	
● released		6X50X75X2298						B	1							
25	1	Angle			0	26136471		Z		S235JRG2			12,36		12,36	
● released		6X50X75X2298						B	1							
26	2	Angle			0	26120851		Z		S235JRG2			12,42		24,84	
● released		6X50X75X2298						B	1							
27	1	Angle			0	26136461		Z		S235JRG2			12,36		12,36	
● released		6X50X75X2298						B	1							
28	1	Welding neck flange			0	24577391		A		P245GH			3,92		3,92	
● released		11/B1/DN80/PN16				EN 1092										
29	86	Threaded Bolt			0	26109331		A		4.8 ST37-3K			0,02		1,42	
● released		RD M12X25				ISO13918						0				
30	110	Locking nut			0	00554689		A		8 VERZINKT			0,02		1,89	
● released		M12				ISO 7040						0				

IA				localization structure				assembly				IA	UA	IZ	author		M	previous version		total assembly weight [kg]		total ass. weight rounded [kg]	
1	26340601				26116291				0	G							26103211	1.046,07		1.046,07			
●	released	design.	trough				document		F	pages	date of issue				E								
		type/dimensi ons	770X825X4548/50°						F	1	24.09.2015												
pos.		quantity		designation type / dimensions				IA	item number document		UA	IZ	material preferred supplier		M	single item weight [kg]		quantity item weight [kg]					
31	110	Disc				0	01570959		A		ST					0,01		0,69					
●	released	12-200HV				ISO 7090										0							

IA				localization structure				assembly				IA	UA	IZ	author		M	previous version		total assembly weight [kg]		total ass. weight rounded [kg]		
1	26340601				26117641				0	G		Jansen				M			6,09		6,10			
●	released			design.	Ledge				document				F	pages	date of issue				E					
				type/dimensi ons									10X100X770											
pos.		quantity		designation type / dimensions				IA	item number document		UA	IZ	material preferred supplier		M	single item weight [kg]				quantity item weight [kg]				
1		1		Flat				0	26117651		W		S235JRG2		M			6,04		6,04				
●	released			100X10X770								B	1											
2		3		Threaded Bolt				0	26109331		A		4.8 ST37-3K				0,02		0,05					
●	released			RD M12X25				ISO13918										0						

IA				localization structure				assembly				IA	UA	IZ	author		M	previous version		total assembly weight [kg]		total ass. weight rounded [kg]	
1	26340601				26115491				0	G		Jansen							7,52	7,52			
●	released	design.	Mounting angle				document				F	pages	date of issue				E						
		type/dimensi ons	80X105X770								B	1	24.09.2015										
pos.		quantity		designation type / dimensions				IA	item number document		UA	IZ	material preferred supplier		M			single item weight [kg]		quantity item weight [kg]			
1	1	Edge-steel				0	26115581		W		S235JRG2							7,42	7,42				
●	released	80X8X770				DIN EN		B	1														
2	6	Threaded Bolt				0	26109331		A		4.8 ST37-3K							0,02	0,10				
●	released	RD M12X25				ISO13918								0									

IA		localization structure		assembly		IA		UA		IZ		author		M		previous version		total assembly weight [kg]		total ass. weight rounded [kg]	
1	26340601			26130971			0	G	B					24999581		66,98		66,98			
●		invalid		design.	level container			document		F		pages		date of issue		E					
				type/dimensi ons																	
pos.		quantity		designation type / dimensions			IA	item number document		UA	IZ	material preferred supplier		M				single item weight [kg]		quantity item weight [kg]	
1	1	Reservoir			0	26130991		G	B							55,85		55,85			
●		invalid		370X670X1011				D	1												
2	1	Cover			0	26131041		G								8,50		8,50			
●		released		985X268X103				B	1												
3	1	float valve			0	050026139		D								2,63		2,63			
●		released		DN25 RSV 1"									0								
		technical data		see german description																	



IA		localization structure		assembly		IA	UA	IZ	author		M	previous version		total assembly weight [kg]		total ass. weight rounded [kg]		
1	26340601			26130991		0	G	B					24999451		55,85		55,85	
●	invalid	design.	Reservoir			document			F	pages	date of issue			E				
		type/dimensi ons	370X670X1011						D	1	05.10.2015							
pos.	quantity	designation type / dimensions			IA	item number document			UA	IZ	material preferred supplier			M	single item weight [kg]		quantity item weight [kg]	
1	1	Plate			0	26131001			Z		S235JRG2				25,47		25,47	
●	released	4X894X1222							B	1								
2	1	Plate			0	26131011			Z		S235JRG2				3,92		3,92	
●	released	4X370X541							B	1								
3	1	Plate			0	26131021			Z		S235JRG2				13,30		13,30	
●	released	4X505X967							B	1								
4	1	Plate			0	26131921			Z	B	S235JRG2				4,70		4,70	
●	invalid	4X370X640							B	1								
5	1	Pipe			0	26132451			W	B	St37.0				1,89		1,89	
●	released	D88,9X3,2X280							D	1				0				
6	1	Socket			0	01150819			A		ST				0,10		0,10	
●	released	3/4-NS				DIN 2986								0				
7	1	Perforated plate			0	24466101			A		DC01AM				2,54		2,54	
●	released	RV 4,5-6 3*727.0x250				DIN24041												
8	1	Welding neck flange			0	24577391			A		P245GH				3,92		3,92	
●	released	11/B1/DN80/PN16				EN 1092												

IA		localization structure		assembly		IA	UA	IZ	author		M	previous version		total assembly weight [kg]		total ass. weight rounded [kg]	
1	26340601			26131041		0	G					24999481	7,99		8,50		
●	released	design.	Cover			document		F	pages	date of issue			E				
		type/dimensi ons	985X268X103					B	1	05.10.2015							
pos.		quantity		designation type / dimensions		IA	item number document		UA	IZ	material preferred supplier		M	single item weight [kg]		quantity item weight [kg]	
1	1	Plate		0	26131051	Z		S235JRG2					7,86	7,86			
●	released	3X329X1025				B	1										
2	2	Bow-type handle		0	01878689	D						0,05		0,11			
●	release for PPS	GN 528.1-PA-117-M6-SW						GANTER									
3	4	Disc		0	00066929	A		ST VERZINKT				0,00		0,00			
●	released	6-200HV			ISO 7090							0					
4	4	Hexagon screw		0	00194069	A		8.8 VERZINKT				0,00		0,02			
●	released	M6X12			ISO 4017							0					

localization structure				assembly		IA	UA	IZ	author		M	previous version		total assembly weight [kg]		total ass. weight rounded [kg]		
1	26340601			26136481			0	G				26134191		6,77		6,77		
●	released	design.	Rail assembly			document		F	pages	date of issue		E						
		type/dimensi ons	50X10X1760					B	1	07.10.2015								
pos.		quantity		designation type / dimensions		IA	item number document		UA	IZ	material preferred supplier		M	single item weight [kg]		quantity item weight [kg]		
1		1	Rail			0	26136491		W		X120Mn12				6,69		6,69	
●	released	50X10X1760							B	1								
2		5	Threaded Bolt			0	26109331		A		4.8 ST37-3K				0,02		0,08	
●	released	RD M12X25			ISO13918								0					

localization structure				assembly		IA	UA	IZ	author		M	previous version		total assembly weight [kg]		total ass. weight rounded [kg]		
1	26340601			26136501		0	G						26136481		8,85		8,85	
●	released	design.	Rail assembly			document		F	pages	date of issue			E					
		type/dimensi ons	50X10X2298					B	1	07.10.2015								
pos.		quantity		designation type / dimensions		IA	item number document		UA	IZ	material preferred supplier		M	single item weight [kg]		quantity item weight [kg]		
1		1	Rail		0	26136511		W		X120Mn12				8,73		8,73		
●	released	50X10X2298							B	1								
2		7	Threaded Bolt		0	26109331		A		4.8 ST37-3K				0,02		0,12		
●	released	RD M12X25			ISO13918									0				

IA		localization structure		assembly		IA	UA	IZ	author		M	previous version		total assembly weight [kg]		total ass. weight rounded [kg]		
1	26340601			26128161		0	G						26128121		5,92		5,92	
●	released	design.	Idler			document		F	pages	date of issue			E					
		type/dimensi ons	40° - RECHTS/RIGHT					B	1	01.10.2015								
pos.		quantity		designation type / dimensions		IA	item number document		UA	IZ	material preferred supplier		M	single item weight [kg]		quantity item weight [kg]		
	1		1	Plate		0	26128131		Z		S235JRG2				1,98		1,98	
●	released	6X69X611						B	1									
	2		1	Plate		0	26128141		Z		S235JRG2				1,38		1,38	
●	released	6X50X586						B	1									
	3		3	Gusset (corner) plate		0	26118481		Z		S235JRG2				0,07		0,21	
●	released	6X34X69						A	1									
	4		1	Rail		0	26128151		Z		X120Mn12				2,35		2,35	
●	released	50X10X620						B	1									

IA		localization structure				assembly		IA	UA	IZ	author		M	previous version		total assembly weight [kg]		total ass. weight rounded [kg]	
1	26340601					26125411			0	G			26118491		6,86		6,86		
●	released	design.	deflection ledge				document		F	pages	date of issue					E			
		type/dimensi ons	40° - RECHTS/RIGHT						B	1	01.10.2015								
pos.		quantity		designation type / dimensions		IA	item number document		UA	IZ	material preferred supplier		M			single item weight [kg]		quantity item weight [kg]	
	1		1	Plate		0	26125431		Z		S235JRG2					2,27		2,27	
●	released	6X69X698							B	1									
	2		1	Plate		0	26125451		Z		S235JRG2					1,68		1,68	
●	released	6X335X615							B	1									
	3		4	Gusset (corner) plate		0	26118481		Z		S235JRG2					0,07		0,28	
●	released	6X34X69							A	1									
	4		1	Rail		0	26125471		Z		X120Mn12		M			2,63		2,63	
●	released	50X10X693							B	1									

IA			localization structure			assembly			IA	UA	IZ	author		M	previous version		total assembly weight [kg]		total ass. weight rounded [kg]		
1	26340601					26118491			0	G		Jansen					8,82		8,82		
●	released	design.	Deflection/reverse : lower					document		F	pages	date of issue					E				
		type/dimensi ons	40° - RECHTS/RIGHT							B	1	25.09.2015									
pos.		quantity		designation type / dimensions			IA	item number document		UA	IZ	material preferred supplier			M	single item weight [kg]		quantity item weight [kg]			
	1		1	Plate			0	26118461		Z		S235JRG2					3,11		3,11		
●	released	6X69X956							B	1											
	2		1	Plate			0	26118471		Z		S235JRG2					1,78		1,78		
●	released	6X404X944							B	1											
	3		4	Gusset (corner) plate			0	26118481		Z		S235JRG2					0,07		0,28		
●	released	6X34X69							A	1											
	4		1	Rail			0	26121491		Z		X120Mn12					3,65		3,65		
●	released	50X10X961							B	1											

IA			localization structure			assembly			IA	UA	IZ	author		M	previous version		total assembly weight [kg]		total ass. weight rounded [kg]	
1	26340601					26128121			0	G						26123441	5,92		5,92	
●	released	design.	Idler				document		F	pages	date of issue				E					
		type/dimensi ons	40° - LINKS/LEFT						B	1	01.10.2015									
pos.		quantity		designation type / dimensions			IA	item number document		UA	IZ	material preferred supplier			M	single item weight [kg]		quantity item weight [kg]		
	1		1	Plate			0	26128131		Z		S235JRG2				1,98		1,98		
●	released	6X69X611							B	1										
	2		1	Plate			0	26128141		Z		S235JRG2				1,38		1,38		
●	released	6X50X586							B	1										
	3		3	Gusset (corner) plate			0	26118481		Z		S235JRG2				0,07		0,21		
●	released	6X34X69							A	1										
	4		1	Rail			0	26128151		Z		X120Mn12				2,35		2,35		
●	released	50X10X620							B	1										



IA				localization structure				assembly				IA	UA	IZ	author		M	previous version		total assembly weight [kg]		total ass. weight rounded [kg]	
1	26340601				26126061				0	G							26125411		6,86	6,86			
●	released	design.	deflection ledge				document				F	pages	date of issue				E						
		type/dimensi ons	40° - LINKS/LEFT								B	1	01.10.2015										
pos.		quantity		designation type / dimensions				IA	item number document		UA	IZ	material preferred supplier		M	single item weight [kg]		quantity item weight [kg]					
	1		1	Plate				0	26125431		Z		S235JRG2				2,27	2,27					
●	released	6X69X698								B	1												
	2		1	Plate				0	26125451		Z		S235JRG2				1,68	1,68					
●	released	6X335X615								B	1												
	3		4	Gusset (corner) plate				0	26118481		Z		S235JRG2				0,07	0,28					
●	released	6X34X69								A	1												
	4		1	Rail				0	26125471		Z		X120Mn12		M		2,63	2,63					
●	released	50X10X693								B	1												

IA			localization structure			assembly			IA	UA	IZ	author		M	previous version		total assembly weight [kg]		total ass. weight rounded [kg]	
1	26340601					26123441				0	G			M	26118491		8,82		8,82	
●	released	design.	Deflection/reverse : lower					document		F	pages	date of issue					E			
		type/dimensi ons	40° - LINKS/LEFT								B	1	30.09.2015							
pos.		quantity		designation type / dimensions			IA	item number document		UA	IZ	material preferred supplier		M	single item weight [kg]			quantity item weight [kg]		
	1		1	Plate			0	26118461		Z		S235JRG2				3,11		3,11		
●	released	6X69X956								B	1									
	2		1	Plate			0	26118471		Z		S235JRG2				1,78		1,78		
●	released	6X404X944								B	1									
	3		4	Gusset (corner) plate			0	26118481		Z		S235JRG2				0,07		0,28		
●	released	6X34X69								A	1									
	4		1	Rail			0	26121491		Z		X120Mn12				3,65		3,65		
●	released	50X10X961								B	1									

IA		localization structure		assembly		IA	UA	IZ	author		M	previous version		total assembly weight [kg]		total ass. weight rounded [kg]	
1	26340601			26150861		0	G		Jansen					352,25		352,25	
●	released	design.	Conveyor trough			document		F	pages	date of issue		E					
		type/dimensi ons				L=2000			E	1	13.10.2015						
pos.	quantity	designation type / dimensions		IA	item number document		UA	IZ	material preferred supplier		M	single item weight [kg]		quantity item weight [kg]			
1	1	Bottom plate		0	26151741		G					147,17		147,17			
●	released	L=2000					B	1									
2	2	Side wall		0	26151631		G					69,46		138,92			
●	released	L=2000					D	1									
3	2	Rail assembly		0	26152401		G					7,60		15,20			
●	released	50X10X1976					B	1									
4	2	Flat		0	26151521		W		S235JRG2			2,18		4,36			
●	released	60X6X770					E	1									
5	2	Angle		0	26152371		Z		S235JRG2			10,67		21,34			
●	released	6X50X75X1976					B	1									
6	2	Angle		0	26152381		Z		S235JRG2			10,62		21,24			
●	released	6X50X75X1976					B	1									
7	32	Locking nut		0	00554689		A		8 VERZINKT			0,02		0,55			
●	released	M12			ISO 7040						0						
8	38	Hexagon nut		0	00066399		A		8 VERZINKT			0,02		0,64			
●	released	M12			ISO 4032						0						
9	38	Hexagon screw		0	00062709		A		8.8 VERZINKT			0,05		1,84			
●	released	M12X45			ISO 4017						0						
10	108	Disc		0	01570959		A		ST			0,01		0,68			
●	released	12-200HV			ISO 7090						0						
11	1	Sealant		0	26287381		D					0,31		0,31			
●	released	EPPLE 37							EPPLE								

IA				localization structure				assembly				IA	UA	IZ	author		M	previous version		total assembly weight [kg]		total ass. weight rounded [kg]		
1	26340601				26151741				0	G		Jansen							147,17	147,17				
●	released	design.		Bottom plate				document				F	pages		date of issue				E					
		type/dimensi ons		L=2000								B	1	14.10.2015										
pos.		quantity		designation type / dimensions				IA	item number document				UA	IZ	material preferred supplier				M	single item weight [kg]		quantity item weight [kg]		
1		1		Wear Plate				0	26150871				W		HARDOX 400						137,53	137,53		
●	released			10X890X1976									B	1										
2		2		Flat				0	26103221				W		S235JRG2						4,82	9,64		
●	released			60X12X890									B	1										

IA		localization structure		assembly		IA	UA	IZ	author		M	previous version		total assembly weight [kg]		total ass. weight rounded [kg]		
1	26340601			26151631		0	G						26138821		69,50		69,46	
●	released	design.	Side wall			document		F	pages	date of issue			E					
		type/dimensi ons	L=2000					D	1	14.10.2015								
pos.		quantity		designation type / dimensions		IA	item number document		UA	IZ	material preferred supplier		M	single item weight [kg]		quantity item weight [kg]		
1	1	1		Plate		0	26150881		W		S235JRG2			63,07		63,07		
●	released			6X680X1976					D	1								
2	2	2		Flat		0	26151511		W		S235JRG2			3,13		6,26		
●	released			60X12X580					D	1								
3	10	10		Threaded Bolt		0	26109331		A		4.8 ST37-3K			0,02		0,16		
●	released			RD M12X25			ISO13918						0					

localization structure				assembly		IA	UA	IZ	author		M	previous version		total assembly weight [kg]		total ass. weight rounded [kg]		
1	26340601			26152401		0	G						26138171		7,60		7,60	
●	released	design.	Rail assembly			document		F	pages	date of issue			E					
		type/dimensi ons	50X10X1976					B	1	14.10.2015								
pos.		quantity		designation type / dimensions		IA	item number document		UA	IZ	material preferred supplier		M	single item weight [kg]		quantity item weight [kg]		
1		1	Rail		0	26152421		W		X120Mn12				7,50		7,50		
●	released	50X10X1976							B	1								
2		6	Threaded Bolt		0	26109331		A		4.8 ST37-3K				0,02		0,10		
●	released	RD M12X25			ISO13918									0				

IA		localization structure		assembly		IA	UA	IZ	author		M	previous version		total assembly weight [kg]		total ass. weight rounded [kg]	
1	26340601			26152711			0	G				26150861		314,68		314,69	
●	released	design.	Conveyor trough			document		F	pages	date of issue		E					
		type/dimensi ons	L=1700					E	1	14.10.2015							
pos.		quantity		designation type / dimensions		IA	item number document		UA F	IZ pages	material preferred supplier		M E	single item weight [kg]		quantity item weight [kg]	
1	1	Bottom plate		0	26152731		G							126,26	126,26		
●	released	L=1700					B	1									
2	2	Side wall		0	26152771		G							59,90	119,80		
●	released	L=1700					D	1									
3	2	Rail assembly		0	26152801		G							6,44	12,88		
●	released	50X10X1676					B	1									
4	2	Flat		0	26151521		W		S235JRG2					2,18	4,36		
●	released	60X6X770					E	1									
5	2	Angle		0	26152821		Z		S235JRG2					9,05	18,10		
●	released	6X50X75X1676					B	1									
6	2	Angle		0	26152831		Z		S235JRG2					9,01	18,02		
●	released	6X50X75X1676					B	1									
7	2	U-profile		0	26112031		Z		S235JRG2					5,80	11,60		
●	released	10X250X305					B	1									
8	30	Locking nut		0	00554689		A		8 VERZINKT					0,02	0,52		
●	released	M12			ISO 7040						0						
9	34	Hexagon nut		0	00066399		A		8 VERZINKT					0,02	0,58		
●	released	M12			ISO 4032						0						
10	34	Hexagon screw		0	00062709		A		8.8 VERZINKT					0,05	1,65		
●	released	M12X45			ISO 4017						0						
11	98	Disc		0	01570959		A		ST					0,01	0,61		
●	released	12-200HV			ISO 7090						0						
12	1	Sealant		0	26287381		D							0,31	0,31		
●	released	EPPL 37								EPPL							

IA				localization structure				assembly				IA	UA	IZ	author		M	previous version		total assembly weight [kg]		total ass. weight rounded [kg]		
1	26340601							26152731				0	G						26151741		126,26		126,26	
●	released	design.	Bottom plate					document		F	pages	date of issue					E							
		type/dimensi ons	L=1700							B	1	14.10.2015												
pos.		quantity		designation type / dimensions				IA	item number document		UA	IZ	material preferred supplier		M	single item weight [kg]		quantity item weight [kg]						
1		1		Wear Plate				0	26152741		W		HARDOX 400						116,62		116,62			
●	released			10X890X1676						B	1													
2		2		Flat				0	26103221		W		S235JRG2						4,82		9,64			
●	released			60X12X890						B	1													



IA		localization structure		assembly		IA	UA	IZ	author		M	previous version		total assembly weight [kg]		total ass. weight rounded [kg]		
1	26340601			26152771		0	G						26151631		59,91		59,90	
●	released	design.	Side wall			document		F	pages	date of issue			E					
		type/dimensi ons	L=1700					D	1	14.10.2015								
pos.		quantity		designation type / dimensions		IA	item number document		UA	IZ	material preferred supplier		M	single item weight [kg]		quantity item weight [kg]		
1	1	1		Plate		0	26152781		W		S235JRG2			53,48		53,48		
●	released			6X680X1676					D	1								
2	2	2		Flat		0	26151511		W		S235JRG2			3,13		6,26		
●	released			60X12X580					D	1								
3	10	10		Threaded Bolt		0	26109331		A		4.8 ST37-3K			0,02		0,16		
●	released			RD M12X25			ISO13918						0					

IA				localization structure				assembly				IA	UA	IZ	author		M	previous version		total assembly weight [kg]		total ass. weight rounded [kg]	
1	26340601				26152801				0	G							26152401		6,44		6,44		
●	released	design.	Rail assembly				document				F	pages	date of issue				E						
		type/dimensi ons	50X10X1676								B	1	14.10.2015										
pos.		quantity		designation type / dimensions				IA	item number document		UA	IZ	material preferred supplier		M	single item weight [kg]		quantity item weight [kg]					
1		1	Rail				0	26152811		W		X120Mn12						6,36		6,36			
●	released	50X10X1676								B	1												
2		5	Threaded Bolt				0	26109331		A		4.8 ST37-3K						0,02		0,08			
●	released	RD M12X25				ISO13918										0							

IA			localization structure			assembly			IA	UA	IZ	author		M	previous version		total assembly weight [kg]		total ass. weight rounded [kg]	
1	26340601			26153941			0	G		Jansen							651,82	651,50		
● released	design.	Drive station			document		F	pages	date of issue		E									
	type/dimensi ons						E	1	15.10.2015											
pos.	quantity	designation type / dimensions			IA	item number document	UA F	IZ pages	material preferred supplier		M E	single item weight [kg]		quantity item weight [kg]						
1	1	Outlet casing			0	26153951	G					247,20		247,20						
● released		L=1200					D	1												
2	2	Rail assembly			0	26154451	G					2,80		5,60						
● released		50X10X723					B	1												
3	1	Holding-down clamp			0	26187761	G					2,20		2,20						
● released		RECHTS/RIGHT					B	1												
4	1	Holding-down clamp			0	26187801	G					2,20		2,20						
● released		LINKS/LEFT					B	1												
5	2	Scraper			0	26191901	G					1,40		2,80						
● released		50X10X280					B	1												
6	1	Tie-bar			0	26193291	G					4,30		4,30						
● released							B	1												
7	1	MOTOR CONSOLE			0	26193431	G					54,90		54,90						
● released							B	1												
8	1	Assembly chain drive			1	26311761	G	A			M	150,50		150,50						
● released							D	1												
9	2	Angle			0	26154481	Z		S235JRG2			2,60		5,20						
● released		6X50X75X488					B	1												
10	1	Flange bearing unit			0	26156891	D					13,00		13,00						
● released		FYNT80F							SKF		0									
11	1	Flange bearing unit			0	26156901	D					13,00		13,00						
● released		FYNT80L							SKF		0									
13	1	Shaft			0	26157011	Z		42CrMo4			57,50		57,50						
● released		D100X1160					D	1												
14	1	Protective cap			0	26309931	G					52,60		52,60						
● released							D	1			0									
15	2	Chain wheel			0	26231341	D		C45			16,60		33,20						
● released		Z6 P142/50X19							BRANSCHIED											
technical data		NUMBER OF TEETH Z = 6																		
		PITCH P = 142 MM																		

IA			localization structure			assembly			IA			UA			IZ			author			M			previous version			total assembly weight [kg]			total ass. weight rounded [kg]		
1	26340601					26153941					0	G	Jansen							651,82					651,50							
●	released	design.		Drive station					document		F	pages		date of issue		E																
		type/dimensi ons									E	1	15.10.2015																			
pos.		quantity		designation type / dimensions					IA	item number document		UA	IZ	material preferred supplier		M	single item weight [kg]					quantity item weight [kg]										
				technical data					SUBCIRCLE D = 284 MM HOLE D = 80 H7 WITH KEYWAY DIN 6885 / ADJUSTING SCREW M12 HUB D = 140 X 100 MM LONG -TOOTHED DISC IN DIVIDED DESIGN -TEETH FLAME HARDENED ON THE SURFACE AREAS - 50 X 19 MM, IN REVERSIBLE DESIGN - 1 X LEFT-HAND VERSION - 1 X RIGHT-HAND VERSION																							
16		8	Hexagon screw					0	00157489		A		8.8				0,32					2,56										
●	released	M20X120					ISO 4017								0																	
17		8	Hexagon screw					0	00062719		A		8.8 VERZINKT				0,05					0,42										
●	released	M12X50					ISO 4017								0																	
18		4	Hexagon screw					0	00062709		A		8.8 VERZINKT				0,05					0,19										
●	released	M12X45					ISO 4017								0																	
19		8	Hexagon screw					0	00062699		A		8.8 VERZINKT				0,04					0,36										
●	released	M12X40					ISO 4017								0																	
20		5	Hexagon screw					0	00062689		A		8.8 VERZINKT				0,04					0,21										
●	released	M12X35					ISO 4017								0																	
21		4	Hexagon screw					0	00062679		A		8.8 VERZINKT				0,04					0,15										
●	released	M12X30					ISO 4017								0																	
22		4	Hexagon screw					0	00062539		A		8.8 VERZINKT				0,03					0,10										
●	released	M10X30					ISO 4017								0																	
23		8	Locking nut					0	00554679		A		8 VERZINKT				0,03					0,27										
●	released	M16					ISO 7040								0																	
24		32	Locking nut					0	00554689		A		8 VERZINKT				0,02					0,55										
●	released	M12					ISO 7040								0																	
25		7	Hexagon nut					0	00066399		A		8 VERZINKT				0,02					0,12										
●	released	M12					ISO 4032								0																	
26		12	Hexagon nut					0	00066419		A		8				0,06					0,77										
●	released	M20					ISO 4032								0																	

IA		localization structure		assembly		IA		UA		IZ		author		M		previous version		total assembly weight [kg]		total ass. weight rounded [kg]	
1	26340601			26153941			0	G		Jansen							651,82	651,50			
●	released	design.	Drive station			document		F		pages		date of issue		E							
		type/dimensi ons					E	1	15.10.2015												
pos.		quantity		designation type / dimensions		IA	item number document		UA	IZ	material preferred supplier		M				single item weight [kg]		quantity item weight [kg]		
27	4	Hexagon nut				0	00066389		A		8 VERZINKT						0,01	0,05			
●	released	M10					ISO 4032						0								
28	4	Disc				0	00536919		A		ST VERZINKT						0,08	0,31			
●	released	20-140HV					ISO 7093						0								
29	4	Disc				0	00249939		A		ST VERZINKT						0,02	0,07			
●	released	20-200HV					ISO 7090						0								
30	8	Disc				0	00066969		A		ST VERZINKT						0,01	0,09			
●	released	16-200HV					ISO 7090						0								
31	56	Disc				0	01570959		A		ST						0,01	0,35			
●	released	12-200HV					ISO 7090						0								
32	4	Disc				0	00066949		A		ST VERZINKT						0,00	0,01			
●	released	10-200HV					ISO 7090						0								
33	2	Feather key				0	00156529		Z		ST50K						0,22	0,44			
●	released	A22X14X90					DIN 6885		A	1			0								
34	2	Feather key				0	01023069		A		E295GC+C						0,30	0,60			
●	released	A22X14X125					DIN 6885						0								

IA			localization structure			assembly			IA	UA	IZ	author		M	previous version		total assembly weight [kg]		total ass. weight rounded [kg]					
1	26340601					26153951				0	G						26152711	247,23		247,20				
●	released	design.	Outlet casing				document		F	pages	date of issue										E			
		type/dimensi ons					L=1200					D	1	15.10.2015										
pos.	quantity	designation type / dimensions				IA	item number document		UA	IZ	material preferred supplier		M	single item weight [kg]				quantity item weight [kg]						
1	1	Bottom plate				0	26154271		G					58,60				58,60						
●	released								B	1														
2	1	Side wall				0	26154391		G					37,90				37,90						
●	released	LINKS							B	1														
3	1	Side wall				0	26154591		G					37,90				37,90						
●	released	RECHTS							B	1														
4	1	Cover				0	26218471		G					54,80				54,80						
●	released	6X890X1260							B	1														
5	1	Flap				0	26215351		G					11,00				11,00						
●	released								B	1														
6	1	Bearing base				0	26156041		G					10,10				10,10						
●	released	RECHTS/RIGHT							B	1														
7	1	Bearing base				0	26156741		G					10,10				10,10						
●	released	LINKS/LEFT							B	1														
8	1	Side part				0	26226521		G					21,50				21,50						
●	released								B	1														
9	2	Angle				0	26309481		Z		S235JRG2			0,45				0,90						
●	released	9X75X150X30							A	1														
21	22	Hexagon screw				0	00062689		A		8.8 VERZINKT			0,04				0,91						
●	released	M12X35					ISO 4017						0											
22	32	Hexagon screw				0	00062699		A		8.8 VERZINKT			0,04				1,44						
●	released	M12X40					ISO 4017						0											
23	54	Hexagon nut				0	00066399		A		8 VERZINKT			0,02				0,91						
●	released	M12					ISO 4032						0											
24	108	Disc				0	01570959		A		ST			0,01				0,68						
●	released	12-200HV					ISO 7090						0											
25	3	Wing nut (fly-nut)				0	00166269		A		5 VERZINKT			0,06				0,18						
●	released	M12					DIN 315																	
26	1	Sealant				0	26287381		D					0,31				0,31						
●	released	EPPLE 37									EPPLE													

IA		localization structure		assembly		IA	UA	IZ	author		M	previous version		total assembly weight [kg]		total ass. weight rounded [kg]		
1	26340601			26154271		0	G						26152731		58,62		58,60	
●	released	design.	Bottom plate			document		F	pages	date of issue			E					
		type/dimensi ons							B	1	15.10.2015							
pos.		quantity		designation type / dimensions		IA	item number document		UA	IZ	material preferred supplier		M	single item weight [kg]		quantity item weight [kg]		
	1		1	Wear Plate		0	26154301		Z		HARDOX 400				35,40		35,40	
●	released	10X890X1248							B	1								
	2		1	Flat		0	26103221		W		S235JRG2				4,82		4,82	
●	released	60X12X890							B	1								
	3		2	Plate		0	26154351		Z		S235JRG2				4,90		9,80	
●	released	6X110X950							B	1								
	4		2	Plate		0	26154361		Z		S235JRG2				4,30		8,60	
●	released	6X110X890							B	1								

IA		localization structure		assembly		IA	UA	IZ	author		M	previous version		total assembly weight [kg]		total ass. weight rounded [kg]	
1	26340601			26154391		0	G					26152771	37,90		37,90		
●	released	design.	Side wall			document		F	pages	date of issue			E				
		type/dimensi ons	LINKS					B	1	15.10.2015							
pos.		quantity		designation type / dimensions		IA	item number document		UA	IZ	material preferred supplier		M	single item weight [kg]		quantity item weight [kg]	
1	1	Plate		0	26154421	Z		S235JRG2					33,92	33,92			
●	released	6X680X1182				B	1										
2	1	Flat		0	26151511	W		S235JRG2					3,13	3,13			
●	released	60X12X580				B	1										
3	1	Flat		0	26155511	W		S235JRG2					0,71	0,71			
●	released	60X6X260				B	1										
4	4	Countersunk screw		0	00065169	A		8.8 VERZINKT					0,04	0,14			
●	released	M12X40			ISO10642						0						



IA		localization structure		assembly		IA	UA	IZ	author		M	previous version		total assembly weight [kg]		total ass. weight rounded [kg]	
1	26340601			26154591		0	G					26154391	37,90		37,90		
●	released	design.	Side wall			document		F	pages	date of issue			E				
		type/dimensi ons	RECHTS					B	1	15.10.2015							
pos.		quantity		designation type / dimensions		IA	item number document		UA	IZ	material preferred supplier		M	single item weight [kg]		quantity item weight [kg]	
1	1	Plate		0	26154601	Z		S235JRG2					33,92	33,92			
●	released	6X680X1182				B	1										
2	1	Flat		0	26151511	W		S235JRG2					3,13	3,13			
●	released	60X12X580				B	1										
3	1	Flat		0	26155511	W		S235JRG2					0,71	0,71			
●	released	60X6X260				B	1										
4	4	Countersunk screw		0	00065169	A		8.8 VERZINKT					0,04	0,14			
●	released	M12X40			ISO10642						0						

IA		localization structure				assembly		IA	UA	IZ	author		M	previous version		total assembly weight [kg]		total ass. weight rounded [kg]		
1	26340601					26218471			0	G				26185781		54,84		54,80		
●	released	design.	Cover				document		F	pages	date of issue				E					
		type/dimensi ons	6X890X1260						B	1	18.11.2015									
pos.		quantity		designation type / dimensions		IA	item number document		UA	IZ	material preferred supplier		M			single item weight [kg]		quantity item weight [kg]		
1		1		Cover		0	26154531		Z		S235JRG2					54,72		54,72		
●	released			6X890X1310					B	1										
2		1		Handle		0	26218411		Z		S235JRG2					0,12		0,12		
●	released			D10X200					A	1										

IA		localization structure		assembly		IA		UA		IZ		author		M		previous version		total assembly weight [kg]		total ass. weight rounded [kg]	
1	26340601			26215351			0	G		Giménez, Edgar								10,97	11,00		
●	released	design.	Flap			document			F			pages			date of issue			E			
		type/dimensi ons																			
pos.		quantity		designation type / dimensions			IA	item number document			UA	IZ	material preferred supplier			M	single item weight [kg]		quantity item weight [kg]		
	1		2	Belt roller			0	26215711			D		ST					0,16	0,33		
●	released	223-9007 100X16X20												DIRAK							
	2		1	Plate			0	26215731			W		S235JRG2					6,65	6,65		
●	released	6X285X495										B	1								
	3		1	Plate			0	26215751			W		S235JRG2					3,87	3,87		
●	released	6X530X320										B	1								
	4		1	Handle			0	26218411			Z		S235JRG2					0,12	0,12		
●	released	D10X200										A	1								

IA		localization structure		assembly		IA	UA	IZ	author		M	previous version		total assembly weight [kg]		total ass. weight rounded [kg]	
1	26340601			26156041			0	G				26140821	10,08		10,10		
●	released	design.	Bearing base			document		F	pages	date of issue		E					
		type/dimensi ons	RECHTS/RIGHT					B	1	15.10.2015							
pos.		quantity	designation type / dimensions		IA	item number document		UA	IZ	material preferred supplier		M	single item weight [kg]		quantity item weight [kg]		
1	1	1	Plate		0	26156101		Z		S235JRG2				8,76	8,76		
●	released		15X280X405					B	1								
2	1	1	Flat		0	26155531		W		S235JRG2				0,88	0,88		
●	released		60X6X320					B	1								
3	4	4	Countersunk screw		0	21743561		A		8.8 VERZINKT				0,11	0,44		
●	released		M16X70			ISO10642											

IA		localization structure		assembly		IA	UA	IZ	author		M	previous version		total assembly weight [kg]		total ass. weight rounded [kg]		
1	26340601			26156741			0	G				26156041		10,08		10,10		
●	released	design.	Bearing base			document		F	pages	date of issue		E						
		type/dimensi ons	LINKS/LEFT					B	1	15.10.2015								
pos.		quantity		designation type / dimensions		IA	item number document		UA	IZ	material preferred supplier		M	single item weight [kg]		quantity item weight [kg]		
1	1	1		Plate		0	26156101		Z		S235JRG2				8,76		8,76	
●	released	1		15X280X405					B	1								
2	1	1		Flat		0	26155531		W		S235JRG2				0,88		0,88	
●	released	1		60X6X320					B	1								
3	4	4		Countersunk screw		0	21743561		A		8.8 VERZINKT				0,11		0,44	
●	released	4		M16X70			ISO10642											

IA		localization structure				assembly		IA	UA	IZ	author		M	previous version		total assembly weight [kg]		total ass. weight rounded [kg]	
1	26340601					26226521			0	G		Hauswald, Carsten				21,53		21,50	
●	released	design.	Side part				document	F		pages	date of issue				E				
		type/dimensi ons							B	1	24.11.2015								
pos.		quantity		designation type / dimensions		IA	item number document		UA	IZ	material preferred supplier		M			single item weight [kg]		quantity item weight [kg]	
10		1	Plate				0	26154491		Z		S235JRG2				21,43		21,43	
●	released		6X680X890							B	1								
11		3	Countersunk screw				0	00065159		A		8.8 VERZINKT				0,03		0,10	
●	released		M12X35					ISO10642						0					

localization structure				assembly		IA	UA	IZ	author		M	previous version		total assembly weight [kg]		total ass. weight rounded [kg]		
1	26340601			26154451		0	G						26152801		2,79		2,80	
●	released	design.	Rail assembly			document		F	pages	date of issue			E					
		type/dimensi ons	50X10X723					B	1	15.10.2015								
pos.		quantity		designation type / dimensions		IA	item number document		UA	IZ	material preferred supplier		M	single item weight [kg]		quantity item weight [kg]		
1		1		Rail		0	26154471		W		X120Mn12				2,76		2,76	
●	released			50X10X728					B	1								
2		2		Threaded Bolt		0	26109331		A		4.8 ST37-3K				0,02		0,03	
●	released			RD M12X25			ISO13918						0					

IA		localization structure				assembly		IA	UA	IZ	author		M	previous version		total assembly weight [kg]		total ass. weight rounded [kg]	
1	26340601					26187761			0	G					26154451	2,20		2,20	
●	released	design.	Holding-down clamp				document		F	pages	date of issue				E				
		type/dimensi ons	RECHTS/RIGHT						B	1	04.11.2015								
pos.		quantity		designation type / dimensions		IA	item number document		UA	IZ	material preferred supplier		M			single item weight [kg]		quantity item weight [kg]	
1		1	Rail			0	26187771		W		X120Mn12					1,13		1,13	
●	released		50X10X300						B	1									
2		1	Angle			0	26187791		Z		S235JRG2					1,07		1,07	
●	released		6X50X75X200						A	1									



IA		localization structure				assembly		IA	UA	IZ	author		M	previous version		total assembly weight [kg]		total ass. weight rounded [kg]	
1	26340601					26187801			0	G					26187761	2,20		2,20	
●	released	design.	Holding-down clamp				document		F	pages	date of issue				E				
		type/dimensi ons	LINKS/LEFT						B	1	04.11.2015								
pos.		quantity		designation type / dimensions		IA	item number document		UA	IZ	material preferred supplier		M			single item weight [kg]		quantity item weight [kg]	
1		1	Rail			0	26187771		W		X120Mn12					1,13		1,13	
●	released		50X10X300						B	1									
2		1	Angle			0	26187791		Z		S235JRG2					1,07		1,07	
●	released		6X50X75X200						A	1									

IA		localization structure		assembly		IA	UA	IZ	author		M	previous version		total assembly weight [kg]		total ass. weight rounded [kg]	
1	26340601			26191901		0	G						26187801	1,41	1,40		
●	released	design.	Scraper			document		F	pages	date of issue		E					
		type/dimensi ons	50X10X280				B	1	04.11.2015								
pos.		quantity		designation type / dimensions		IA	item number document		UA	IZ	material preferred supplier		M	single item weight [kg]		quantity item weight [kg]	
1	1	Rail		0	26191911		W		X120Mn12				0,77	0,77			
●	released	50X10X280				B	1										
2	1	Flat		0	26191921		W		S235JRG2				0,64	0,64			
●	released	8X45X265				B	1										

IA		localization structure		assembly		IA	UA	IZ	author		M	previous version		total assembly weight [kg]		total ass. weight rounded [kg]	
1	26340601			26193291			0	G		Jansen				4,28	4,30		
●	released	design.	Tie-bar			document		F	pages	date of issue		E					
		type/dimensi ons								B	1	04.11.2015					
pos.		quantity	designation type / dimensions			IA	item number document		UA	IZ	material preferred supplier		M	single item weight [kg]		quantity item weight [kg]	
1	1	U-profile			0	26193301		Z		S235JRG2					2,64	2,64	
●	released	80X40X3X746					B	1									
2	2	Flat			0	26193311		W		S235JRG2					0,30	0,60	
●	released	40X12X80					B	1									
3	2	Flat			0	26193321		W		S235JRG2					0,52	1,04	
●	released	60X8X170					B	1									

IA		localization structure		assembly		IA	UA	IZ	author		M	previous version		total assembly weight [kg]		total ass. weight rounded [kg]	
1	26340601			26193431			0	G		Jansen				54,86	54,90		
●	released	design.	MOTOR CONSOLE			document		F	pages	date of issue		E					
		type/dimensi ons						B	1	05.11.2015							
pos.		quantity		designation type / dimensions		IA	item number document		UA	IZ	material preferred supplier		M	single item weight [kg]		quantity item weight [kg]	
	1		2	L-profile		0	26194181		W		S235JRG2				12,70	25,40	
●	released	L100X75X10X975				DIN EN		B	1								
	2		2	L-profile		0	26194191		W		S235JRG2				6,00	12,00	
●	released	L100X75X10X460				DIN EN		B	1								
	3		1	Plate		0	26194411		W		S235JRG2				14,50	14,50	
●	released	10X400X480						B	1								
	4		4	Flat		0	26194431		W		S235JRG2				0,74	2,96	
●	released	50X15X130						B	1								

IA			assembly			IA	UA	IZ	author		M	previous version		total assembly weight [kg]		total ass. weight rounded [kg]		
1	26340601			26311761			1	G	A	Bogatzki, G.		M			154,47		150,50	
●	released	design.	Assembly chain drive			document		F	pages	date of issue		E						
		type/dimensi ons								D	1	31.08.2017						
pos.		quantity		designation type / dimensions		IA	item number document		UA	IZ	material preferred supplier		M	single item weight [kg]		quantity item weight [kg]		
1	1	chain pinion		1	26311141		Z	A	C45+N					5,60	5,60			
●	released	Z=19						B	1									
2	1	Hub for sprocket		0	27632601		G		C45+N					42,90	42,90			
●	released	Z=76						D	1									
3	1	Axial-face ring seal		0	26311591		Z		CuSn7Zn4Pb7C					3,60	3,60			
●	released	200X200X62,5						A	1									
4	1	Chain wheel complete		0	27635141		G							85,00	85,00			
●	released							E	1									
5	1	Cover chain drive		0	26311681		Z		S235JR					5,30	5,30			
●	released							B	1									
6	1	Shear bolt		0	26311711		Z		S235JR					0,10	0,10			
●	released	D20X16,5						A	1									
7	2	Headed drill bush		0	26311771		A							0,10	0,20			
●	released	B20X20				DIN 172												
8	2	Retaining ring		0	01655519		A		VERZINKT					0,00	0,00			
●	release for PPS	20X1,2				DIN 471												
9	6	Hexagon screw		0	00062399		A		8.8 VERZINKT					0,01	0,08			
●	released	M8X25				ISO 4017						0						
10	6	Spring ring		0	24130341		A		FEDERSTAHL VERZINKT					0,00	0,01			
●	released	A8				DIN 128						0						
11	1	Conical grease nipple		0	00071889		A		5.8					0,01	0,01			
●	release for PPS	BM 10X1				DIN71412						0						
12	1	Single roller chain		0	26313441		A							11,67	11,67			
●	released	20B-1X100 GLIEDER				ISO 606												

IA				localization structure				assembly				IA	UA	IZ	author		M	previous version		total assembly weight [kg]		total ass. weight rounded [kg]		
1	26340601							27632601				0	G						26311511		42,90		42,90	
●	released		design.	Hub for sprocket				document		F	pages	date of issue						E						
			type/dimensi ons																				Z=76	
pos.		quantity		designation type / dimensions				IA	item number document		UA	IZ	material preferred supplier		M	E		single item weight [kg]		quantity item weight [kg]				
1		1		Hub				0	27632351		W		C45+N						37,50		37,50			
●	released										D	1												
2												1			Butt strap								0	27632621
●	released										D	1												

IA		localization structure		assembly		IA	UA	IZ	author		M	previous version		total assembly weight [kg]		total ass. weight rounded [kg]	
1	26340601			27635141		0	G		Stolte, Mario					84,97	85,00		
●	released	design.	Chain wheel complete			document		F	pages	date of issue		E					
		type/dimensi ons						E	1	30.08.2017							
pos.		quantity	designation type / dimensions		IA	item number document		UA	IZ	material preferred supplier		M	single item weight [kg]		quantity item weight [kg]		
1	1	1	Chain wheel		0	27634591		W		C45+N				66,60	66,60		
●	released		Z=76					E	1								
2	1	1	Hub		0	27634681		W		C45+N				17,70	17,70		
●	released							E	1								
3	8	8	Hexagon screw		0	00062839		A		8.8 VERZINKT				0,08	0,67		
●	released		M16X35			ISO 4017						0					

IA		localization structure				assembly		IA	UA	IZ	author		M	previous version		total assembly weight [kg]		total ass. weight rounded [kg]	
1		26340601				26309931		0	G							52,61		52,60	
●	released	design.	Protective cap				document		F		pages		date of issue		E				
		type/dimensi ons																	
									D	1	20.01.2016			0					
pos.		quantity		designation		type / dimensions		IA	item number		UA	IZ	material		M	single item weight [kg]		quantity item weight [kg]	
											F		pages		E				
													preferred supplier						
1		1		Protective cap lower part				0	26309961		G					25,80		25,80	
●	released										B	1			0				
2		1		Protective cap upper part				0	26309971		G					26,80		26,80	
●	released										D	1			0				
3		1		Locking tightener				0	26314011		D					0,00		0,00	
●	released			82<A<92									PINET						
4		5		Countersunk screw				0	00064719		A		8.8 VERZINKT			0,00		0,00	
●	released			M4X10					ISO10642						0				



IA		localization structure		assembly		IA	UA	IZ	author		M	previous version		total assembly weight [kg]		total ass. weight rounded [kg]	
1	26340601			26309961		0	G							25,80	25,80		
●	released	design.	Protective cap lower part			document		F	pages	date of issue		E					
		type/dimensi ons					B	1	20.01.2016		0						
pos.		quantity	designation type / dimensions		IA	item number document		UA	IZ	material preferred supplier		M	single item weight [kg]		quantity item weight [kg]		
1	1	1	Plate		0	26310091		Z		S235JRG2			9,50		9,50		
●	released		3X435X1543					B	1								
2	1	1	Plate		0	26310191		Z		S235JRG2			5,40		5,40		
●	released		3X120X1423					B	1								
3	1	1	Perforated plate		1	26310201		Z	A	S235JRG2			10,70		10,70		
●	released		3X435X1543					B	1								
4	2	2	Plate		0	26310221		Z		S235JRG2			0,10		0,20		
●	released		5X30X120					A	1								
5	3	3	Hexagon nut		0	00066349		A		8 VERZINKT			0,00		0,00		
●	released		M4			ISO 4032						0					

IA		localization structure		assembly		IA	UA	IZ	author		M	previous version		total assembly weight [kg]		total ass. weight rounded [kg]	
1	26340601			26309971		0	G								26,77	26,80	
●	released	design.	Protective cap upper part			document		F	pages	date of issue			E				
						D	1	20.01.2016		0							
pos.	quantity	designation type / dimensions		IA	item number document		UA F	IZ pages	material preferred supplier			M E	single item weight [kg]		quantity item weight [kg]		
1	1	Plate		0	26311361		Z		S235JRG2				9,40		9,40		
●	released	3X425X1543					B	1									
2	1	Plate		0	26311371		Z		S235JRG2				4,90		4,90		
●	released	3X120X1423					B	1									
3	1	Perforated plate		1	26311381		Z	A	S235JRG2				10,40		10,40		
●	released	3X425X1543					B	1									
4	1	Plate		0	26311391		Z		S235JRG2				0,20		0,20		
●	released	5X30X145					A	1									
5	2	Cover		0	26311411		G						0,40		0,80		
●	released						B	1									
6	1	Angle		0	26311451		W		S235JRG2				0,04		0,04		
●	released	20X20X3X45					D	1									
7	1	Angle		0	26311461		W		S235JRG2				0,24		0,24		
●	released	20X20X3X275					D	1									
8	2	Angle		0	26311471		W		S235JRG2				0,22		0,44		
●	released	20X20X3X250					D	1									
9	2	Handle		0	26315321		Z		S235JRG2				0,10		0,20		
●	released	D10X180					A	1									
10	4	Hexagon screw		0	00062519		A		8.8 VERZINKT				0,02		0,08		
●	released	M10X20			ISO 4017							0					
11	4	Hexagon nut		0	00066389		A		8 VERZINKT				0,01		0,05		
●	released	M10			ISO 4032							0					
12	4	Disc		0	00066949		A		ST VERZINKT				0,00		0,01		
●	released	10-200HV			ISO 7090							0					
13	2	Hexagon nut		0	00066349		A		8 VERZINKT				0,00		0,00		
●	released	M4			ISO 4032							0					

IA		localization structure				assembly		IA	UA	IZ	author		M	previous version		total assembly weight [kg]		total ass. weight rounded [kg]	
1	26340601					26311411			0	G							0,43	0,40	
●	released	design.	Cover				document	F	pages	date of issue		E							
		type/dimensi ons						B	1	20.01.2016									
pos.		quantity		designation type / dimensions		IA	item number document		UA	IZ	material preferred supplier		M	single item weight [kg]		quantity item weight [kg]			
1	1	Plate				0	26311481		Z		S235JRG2			0,40		0,40			
●	released	3X90X170							B	1									
2	1	Plate				0	26311501		Z		S235JRG2			0,03		0,03			
●	released	2X15X119							B	1									

IA				localization structure				assembly				IA	UA	IZ	author		M	previous version		total assembly weight [kg]		total ass. weight rounded [kg]	
1	26340601							26185301				1	G	A					25,24		25,20		
●	released	design.	Cover					document		F	pages	date of issue					E						
		type/dimensi ons	59X890X1194							B	1	12.12.2019											
pos.		quantity		designation type / dimensions				IA	item number document		UA	IZ	material preferred supplier		M	single item weight [kg]				quantity item weight [kg]			
1	1	Plate					1	26156391		W	A	S235JRG2					25,00		25,00				
●	released	3X890X1194							B	1													
2	2	Handle					0	26218411		Z		S235JRG2					0,12		0,24				
●	released	D10X200							A	1													

IA				localization structure				assembly				IA				UA				IZ				author				M				previous version				total assembly weight [kg]				total ass. weight rounded [kg]																																		
1	26340601										26185351										1	G	A											M											14,04										0,00																			
●	released										design.	Cover										document										F	pages	date of issue										E																														
											type/dimensi ons	59X660X890																				B	1	06.09.2016																																								
pos.		quantity		designation type / dimensions										IA	item number document										UA	IZ	material preferred supplier										M	single item weight [kg]										quantity item weight [kg]																										
1		1	Plate										1	26177111										W	A	S235JRG2										M											13,80										13,80																	
●	released										3X660X890																				B	1																																										
											2		2	Handle										0	26218411										Z		S235JRG2																					0,12										0,24						
●	released										D10X200																				A	1																																										

IA		localization structure				assembly		IA	UA	IZ	author		M	previous version		total assembly weight [kg]		total ass. weight rounded [kg]	
1	26340601					26185461			1	G	A						23,04	23,00	
●	released	design.	Cover				document		F	pages	date of issue				E				
		type/dimensi ons	59X890X1090						B	1	12.12.2019								
pos.		quantity		designation type / dimensions		IA	item number document		UA	IZ	material preferred supplier		M			single item weight [kg]		quantity item weight [kg]	
1	1	Plate				1	26181621		W	A	S235JRG2					22,80	22,80		
●	released	3X890X1090								B	1								
2	2	Handle				0	26218411		Z		S235JRG2					0,12	0,24		
●	released	D10X200								A	1								

IA		localization structure				assembly		IA	UA	IZ	author		M	previous version		total assembly weight [kg]		total ass. weight rounded [kg]	
1	26340601					26185481			1	G	A			M			13,14	0,00	
●	released	design.	Cover				document		F		pages	date of issue		E					
		type/dimensi ons	59X620X890						B	1	06.09.2016								
pos.		quantity		designation type / dimensions		IA	item number document		UA	IZ	material preferred supplier		M			single item weight [kg]		quantity item weight [kg]	
1	1	Plate				1	26181651		W	A	S235JRG2		M			12,90	12,90		
●	released	3X620X890						B	1										
2	2	Handle				0	26218411		Z		S235JRG2						0,12	0,24	
●	released	D10X200						A	1										

IA				localization structure				assembly				IA				UA				IZ				author				M				previous version				total assembly weight [kg]				total ass. weight rounded [kg]				
1	26340601								26185671								1	G	A													38,44				38,40								
●	released								design.	Cover								document								F				pages				date of issue				E						
									type/dimensi ons	59X890X1825												B	1	12.12.2019																				
pos.				quantity				designation type / dimensions				IA				item number document				UA				IZ				material preferred supplier				M				single item weight [kg]				quantity item weight [kg]				
1				1				Plate				1				26181901				W				A				S235JRG2								38,20				38,20				
●	released								3X890X1825												B				1																			
									2				2				Handle				0				26218411				Z								S235JRG2							
●	released								D10X200												A				1																			



IA		localization structure				assembly		IA	UA	IZ	author		M	previous version		total assembly weight [kg]		total ass. weight rounded [kg]	
1	26340601					26185701			1	G	A					17,54	17,60		
●	released	design.	Cover			document		F	pages	date of issue		E							
		type/dimensi ons	59X830X890					B	1	12.12.2019									
pos.		quantity		designation type / dimensions		IA	item number document		UA	IZ	material preferred supplier		M	single item weight [kg]		quantity item weight [kg]			
1		1		Plate		1	26181941		W	A	S235JRG2				17,30	17,30			
●	released	3X830X890							B	1									
2		2		Handle		0	26218411		Z		S235JRG2				0,12	0,24			
●	released	D10X200							A	1									

IA		localization structure				assembly		IA	UA	IZ	author		M	previous version		total assembly weight [kg]		total ass. weight rounded [kg]	
1	26340601					26185711			1	G	A						34,24	34,20	
●	released	design.	Cover				document		F	pages	date of issue		E						
		type/dimensi ons	59X890X1625						B	1	12.12.2019								
pos.		quantity		designation type / dimensions		IA		item number document		UA	IZ	material preferred supplier		M	single item weight [kg]		quantity item weight [kg]		
1		1		Plate		1		26182021		W	A	S235JRG2			34,00		34,00		
●	released	3X890X1625								B	1								
		2		2		Handle		0		26218411		Z		S235JRG2			0,12		
●	released	D10X200								A	1								

IA		localization structure				assembly		IA	UA	IZ	author		M	previous version		total assembly weight [kg]		total ass. weight rounded [kg]	
1	26340601					26185741			1	G	A			M			16,74	0,00	
●	released	design.	Cover				document	F			pages	date of issue			E				
		type/dimensi ons	59X790X890					B	1	06.09.2016									
pos.		quantity		designation type / dimensions		IA	item number document		UA	IZ	material preferred supplier		M			single item weight [kg]		quantity item weight [kg]	
1	1	Plate				1	26182071		W	A	S235JRG2		M			16,50	16,50		
●	released	3X790X890							B	1									
2	2	Handle				0	26218411		Z		S235JRG2					0,12	0,24		
●	released	D10X200							A	1									

IA		localization structure				assembly		IA	UA	IZ	author		M	previous version		total assembly weight [kg]		total ass. weight rounded [kg]	
1	26340601					26185751			1	G	A			M			34,14	0,00	
●	released	design.	Cover				document		F		pages	date of issue		E					
		type/dimensi ons	59X890X1625						B	1	06.09.2016								
pos.		quantity		designation type / dimensions		IA		item number document		UA		IZ	material preferred supplier		M	single item weight [kg]		quantity item weight [kg]	
1		1		Plate		1		26182701		W		A	S235JRG2		M	33,90		33,90	
●	released	3X890X1625								B		1							
2		2		Handle		0		26218411		Z			S235JRG2			0,12		0,24	
●	released	D10X200								A		1							

IA		localization structure				assembly		IA	UA	IZ	author		M	previous version		total assembly weight [kg]		total ass. weight rounded [kg]	
1	26340601					26185771			1	G	A					30,94	31,00		
●	released	design.	Cover				document	F	pages	date of issue		E							
		type/dimensi ons	59X890X1470					B	1	12.12.2019									
pos.		quantity		designation type / dimensions		IA	item number document		UA	IZ	material preferred supplier		M	single item weight [kg]		quantity item weight [kg]			
1		1		Plate		1	26182781		W	A	S235JRG2				30,70	30,70			
●	released	3X890X1470							B	1									
2		2		Handle		0	26218411		Z		S235JRG2				0,12	0,24			
●	released	D10X200							A	1									

IA		localization structure				assembly		IA	UA	IZ	author		M	previous version		total assembly weight [kg]		total ass. weight rounded [kg]	
1	26340601					26185781			1	G	A					37,04	37,00		
●	released	design.	Cover				document	F	pages	date of issue		E							
		type/dimensi ons	59X890X1758					B	1	12.12.2019									
pos.		quantity		designation type / dimensions		IA	item number document		UA	IZ	material preferred supplier		M	single item weight [kg]		quantity item weight [kg]			
1	1	1	Plate	1	26182861	W	A	S235JRG2						36,80	36,80				
●	released	3X890X1758					B	1											
2	2	2	Handle	0	26218411	Z		S235JRG2						0,12	0,24				
●	released	D10X200					A	1											

IA				localization structure				assembly				IA				UA				IZ				author				M				previous version				total assembly weight [kg]				total ass. weight rounded [kg]																	
1	26340601										26185821										1	G	A																						37,04				37,00								
●	released	design.	Cover										document										F	pages	date of issue										E																						
		type/dimensi ons	59X890X1758																				B	1	12.12.2019																																
pos.		quantity		designation type / dimensions										IA	item number document										UA	IZ	material preferred supplier										M	single item weight [kg]										quantity item weight [kg]									
1		1	Plate										1	26184101										W	A	S235JRG2																					36,80				36,80						
●	released	3X890X1758																				B	1																																		
		2		2	Handle										0	26218411										Z		S235JRG2																					0,12				0,24				
●	released	D10X200																				A	1																																		

IA				localization structure				assembly				IA				UA				IZ				author				M				previous version				total assembly weight [kg]				total ass. weight rounded [kg]			
1	26340601										26218461						1	G	A											44,34				44,30									
●	released	design.	Cover										document				F	pages	date of issue										E														
		type/dimensi ons	60X890X2000														B	1	12.12.2019																								
pos.		quantity		designation type / dimensions						IA		item number document		UA		IZ		material preferred supplier						M		E		single item weight [kg]				quantity item weight [kg]											
1		1	Cover										1	26183441				W	A	S235JRG2														44,10				44,10					
●	released	3X890X2100														B	1																										
		2		2	Handle										0	26218411				Z		S235JRG2														0,12				0,24			
●	released	D10X200														A	1																										



IA		localization structure		assembly		IA	UA	IZ	author		M	previous version		total assembly weight [kg]		total ass. weight rounded [kg]	
1	26340601			26218451		1	G	A							38,04	38,00	
●	released	design.	Cover			document		F	pages	date of issue			E				
		type/dimensi ons	60X890X1700					B	1	12.12.2019							
pos.		quantity		designation type / dimensions		IA	item number document		UA	IZ	material preferred supplier		M	single item weight [kg]		quantity item weight [kg]	
1	1	Cover		1	26183521		W	A	S235JRG2				37,80		37,80		
●	released	3X890X1800				B	1										
2	2	Handle		0	26218411		Z		S235JRG2				0,12		0,24		
●	released	D10X200				A	1										

IA		localization structure		assembly		IA	UA	IZ	author		M	previous version		total assembly weight [kg]		total ass. weight rounded [kg]	
1	26340601			24951121		0	G		Jansen					12,20	0,00		
●	released	design.	Base			document		F	pages	date of issue			E				
		type/dimensi ons	L=762					1	27.05.2014								
pos.		quantity		designation type / dimensions		IA	item number document		UA	IZ	material preferred supplier		M	single item weight [kg]		quantity item weight [kg]	
1	1	1		U-profile		0	24896211		Z		S235JR				8,30	8,30	
●	released	1		6X239X750						1							
2	1	1		Base plate		0	24896231		Z		S235JRG2				3,90	3,90	
●	released	1		12X185X250						1							

IA				localization structure				assembly				IA				UA				IZ				author				M				previous version				total assembly weight [kg]				total ass. weight rounded [kg]																											
1	26340601								26157421								0	G											25040591								33,67								0,00																						
●	released								design.		Base								document								F				pages				date of issue								E																								
									type/dimensi ons		L=2692																D				1				16.10.2015																																
pos.				quantity				designation type / dimensions								IA				item number document				UA				IZ				material preferred supplier								M				E								single item weight [kg]								quantity item weight [kg]							
1				1				U-profile								0				26157471				Z								S235JR												29,77								29,77															
●				released								6X239X2680												B				1																																							
2				1				Base plate								0				24896231				Z								S235JRG2												3,90								3,90															
●				released								12X185X250																1																																							

IA		localization structure		assembly		IA	UA	IZ	author		M	previous version		total assembly weight [kg]		total ass. weight rounded [kg]	
1	26340601			26214611		0	G		Giménez, Edgar					11,23	0,00		
●	released	design.	Tie-bar			document		F	pages	date of issue			E				
		type/dimensi ons	L=942				B	1	17.11.2015								
pos.		quantity		designation type / dimensions		IA	item number document		UA	IZ	material preferred supplier		M	single item weight [kg]		quantity item weight [kg]	
1	2	Plate			0	26214631		W		S235JRG2					1,24	2,48	
●	released	6X115X250						B	1								
2	1	Plate			0	26214681		W		S235JRG2					8,75	8,75	
●	released	6X199X930						B	1								

IA		localization structure		assembly		IA		UA		IZ		author		M		previous version		total assembly weight [kg]		total ass. weight rounded [kg]	
1	26340601			26327521			0	G										94,57		94,60	
●	released	design.	Chute			document			F	pages	date of issue			E							
		type/dimensi ons								B	1	27.01.2016									
pos.		quantity		designation type / dimensions			IA	item number document		UA	IZ	material preferred supplier		M				single item weight [kg]		quantity item weight [kg]	
1		1		Flange			0	26326871		Z		S235JRG2						10,10		10,10	
●	released	768X948							B	1											
2		2		Plate			0	26327571		Z		S235JRG2						20,63		41,26	
●	released	4X726X1210							B	1											
3		1		Plate			0	26327661		W		S235JRG2						28,88		28,88	
●	released	4X760X1210							B	1											
4		1		Plate			0	26327691		W		S235JRG2						14,33		14,33	
●	released	4X601X760							B	1											

IA		localization structure		assembly		IA	UA	IZ	author		M	previous version		total assembly weight [kg]		total ass. weight rounded [kg]		
1	26340601			26331221			0	G						51,13	51,10			
●	released	design.	Conduit drain-outlet			document		F	pages	date of issue		E						
		type/dimensi ons						D	1	28.01.2016								
pos.		quantity		designation type / dimensions		IA	item number document		UA	IZ	material preferred supplier		M	single item weight [kg]		quantity item weight [kg]		
1		1		Stop valve		0	050021524		D		EN-JS1049				21,10		21,10	
●	released	22.046 DN80/PN16									ARI ARMATUREN		0					
technical data		STRAIGHT THROUGH WITH FLANGES AND BELLOWS SEAL PLUG WITH MARGINAL SEAT STANDARD																
2		1		T-piece with the same branch		0	26331361		W		St37.0				1,38		1,38	
●	released	88,9X3,2							D	1			0					
3		1		Pipe		0	26332161		W		St37.0				1,35		1,35	
●	released	88,9X3,2X200							D	1			0					
4		1		Pipe		0	26332181		W		St37.0				0,74		0,74	
●	released	88,9X3,2X110							D	1			0					
5		2		Pipe elbow with bevel		0	00069599		A		P235TR1				1,22		2,44	
●	released	1-90-3-88,9X3,2					EN 10253						0					
6		1		Pipe		0	26332251		W		St37.0				1,24		1,24	
●	released	88,9X3,2X183							D	1			0					
7		5		Welding neck flange		0	24577391		A		P245GH				3,92		19,60	
●	released	11/B1/DN80/PN16					EN 1092											
8		16		Hexagon screw		0	00615119		A		8.8 VERZINKT				0,13		2,08	
●	released	M16X70					ISO 4017						0					
9		32		Disc		0	00066969		A		ST VERZINKT				0,01		0,36	
●	released	16-200HV					ISO 7090						0					
10		16		Hexagon nut		0	00066409		A		8 VERZINKT				0,03		0,53	
●	released	M16					ISO 4032						0					
11		1		Sealant		0	26287381		D						0,31		0,31	
●	released	EPPL 37									EPPL							