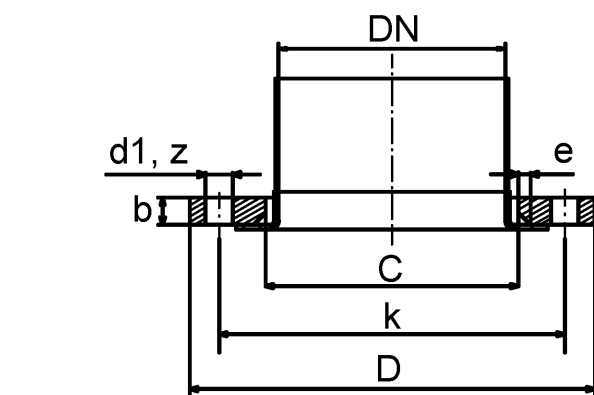
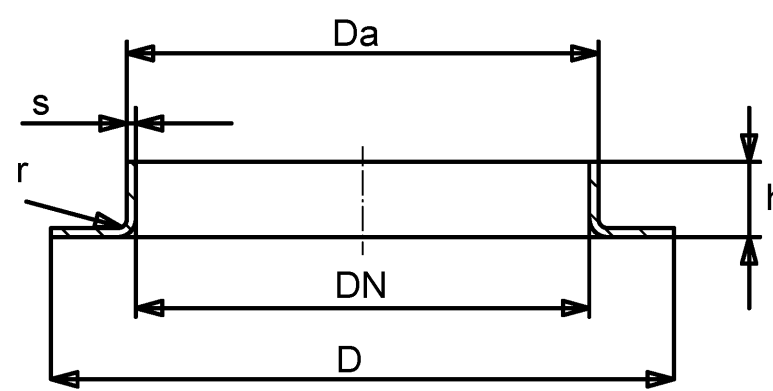
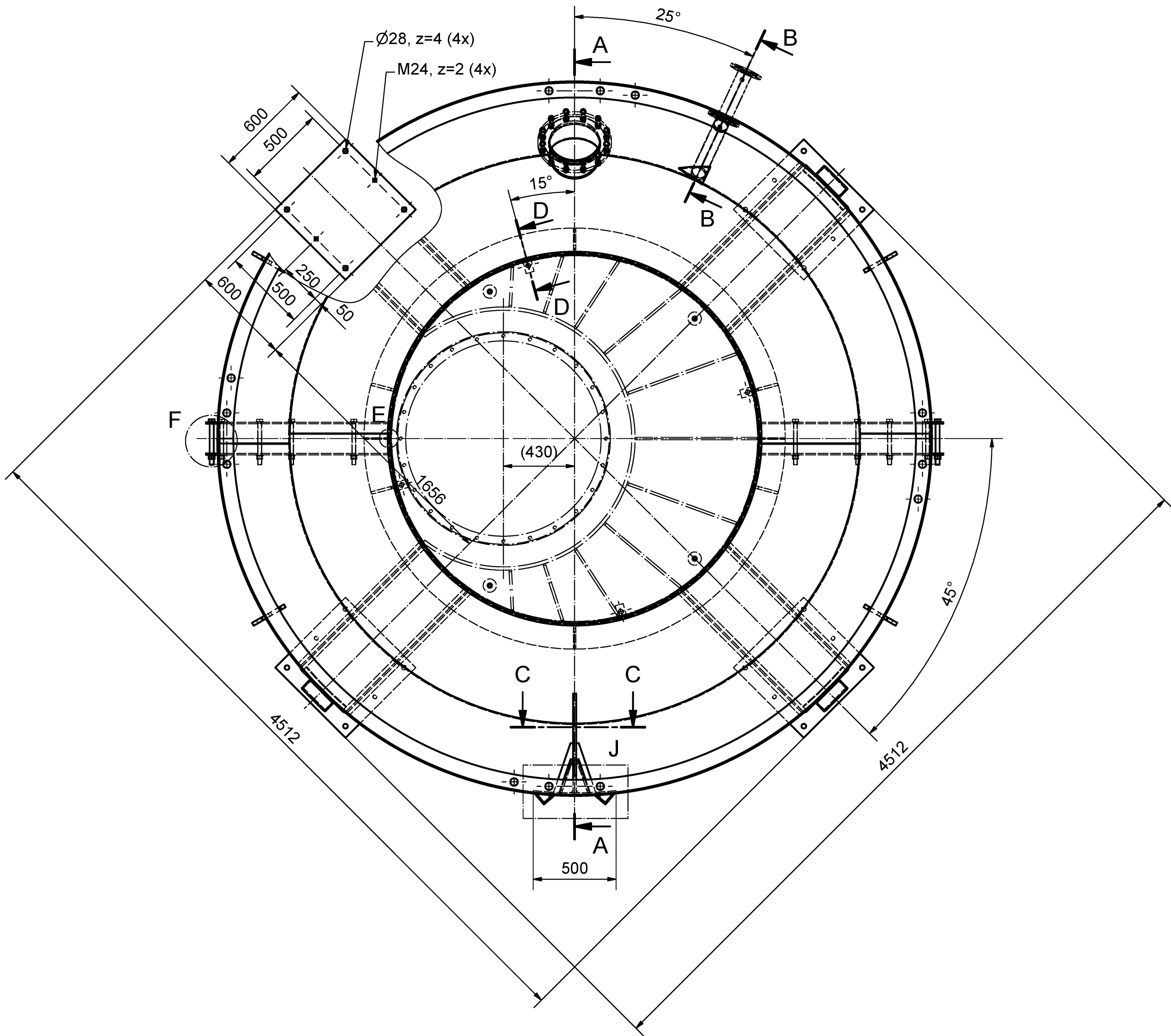
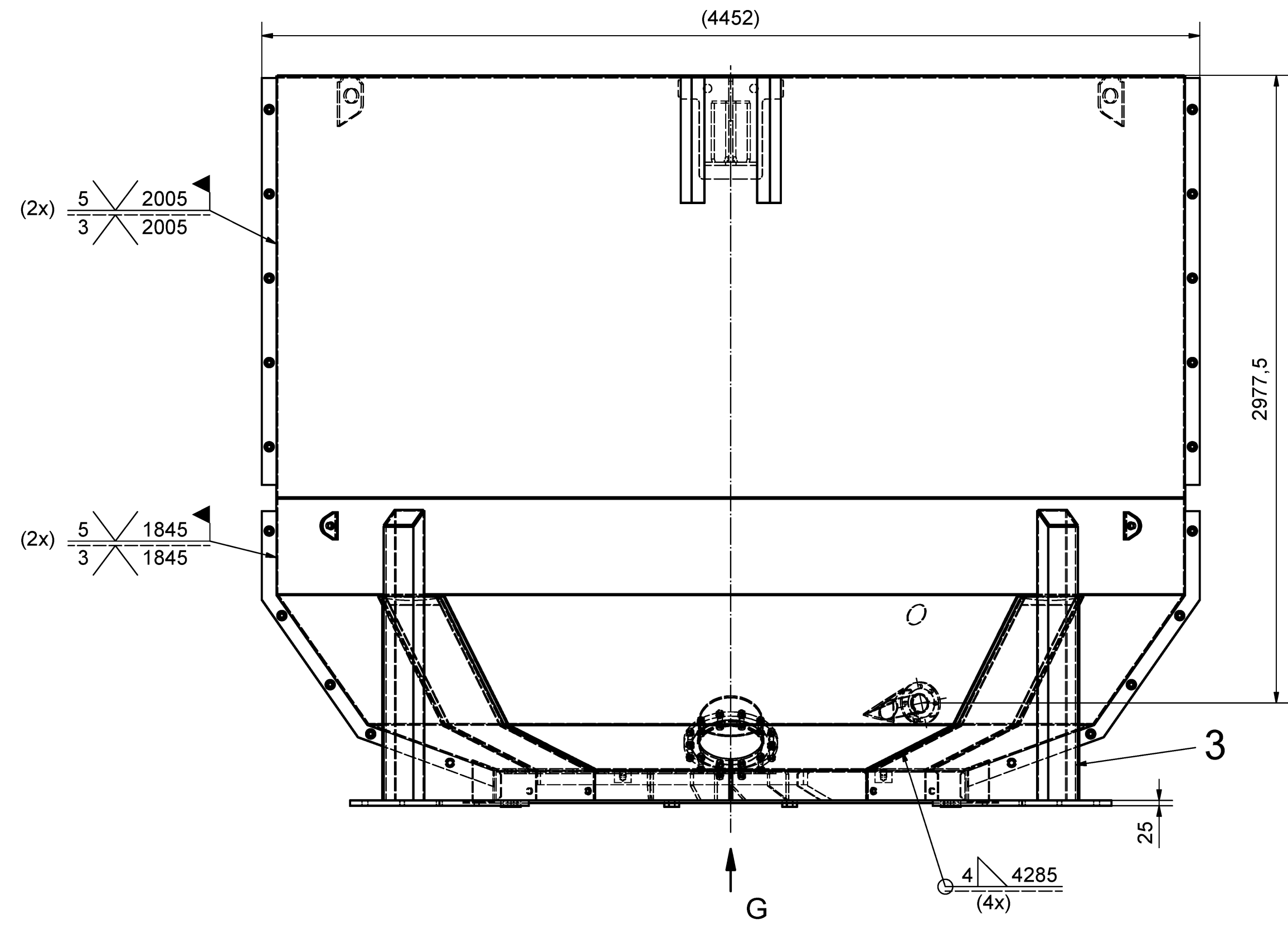
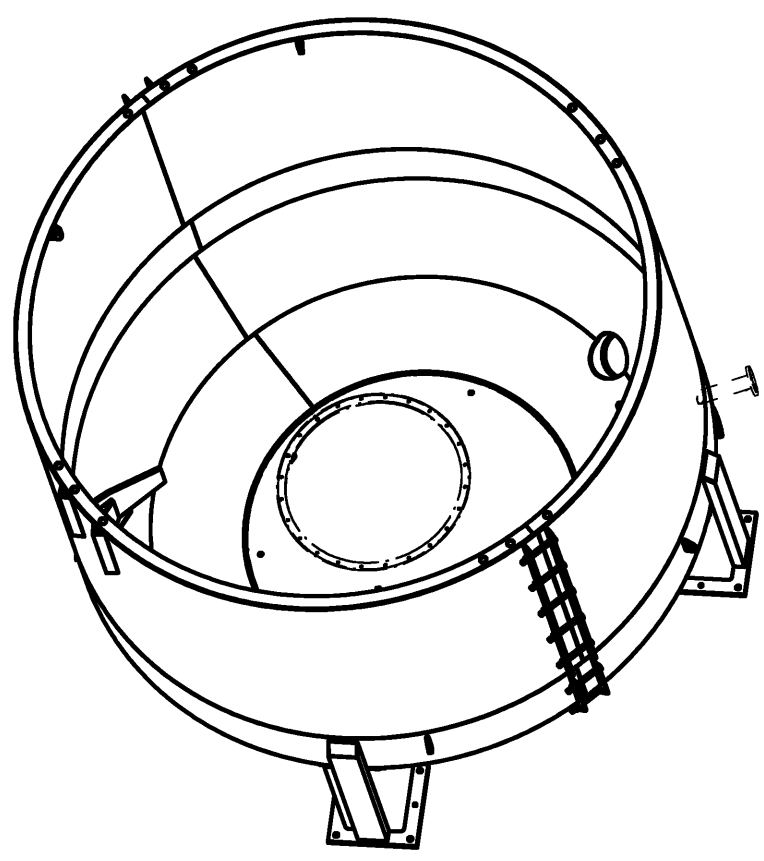
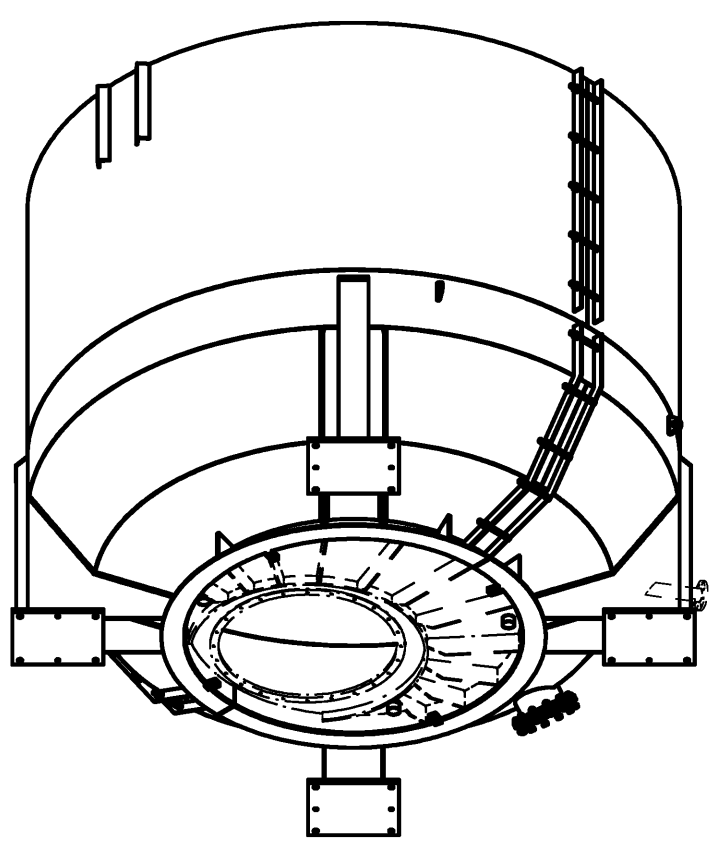


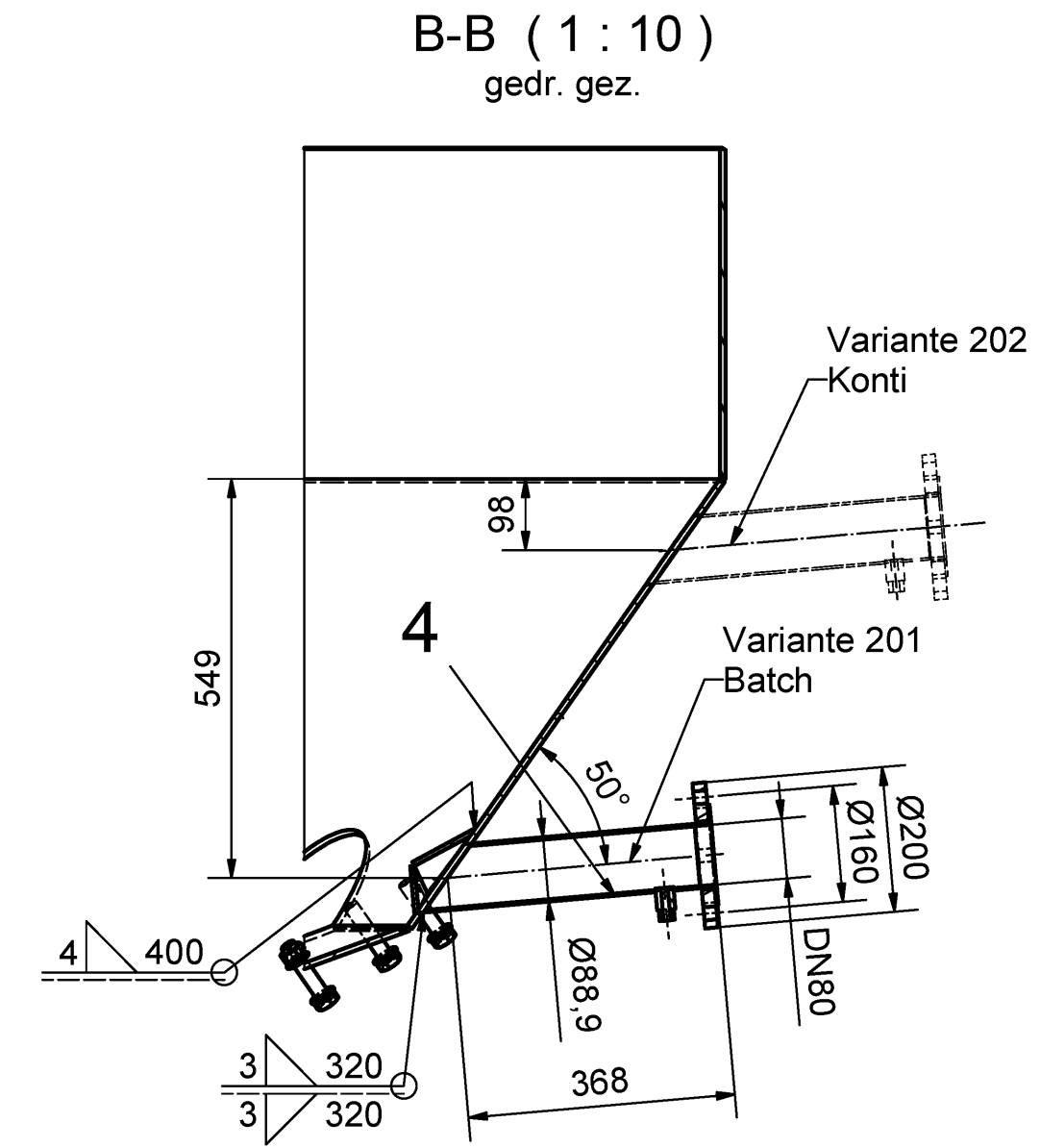
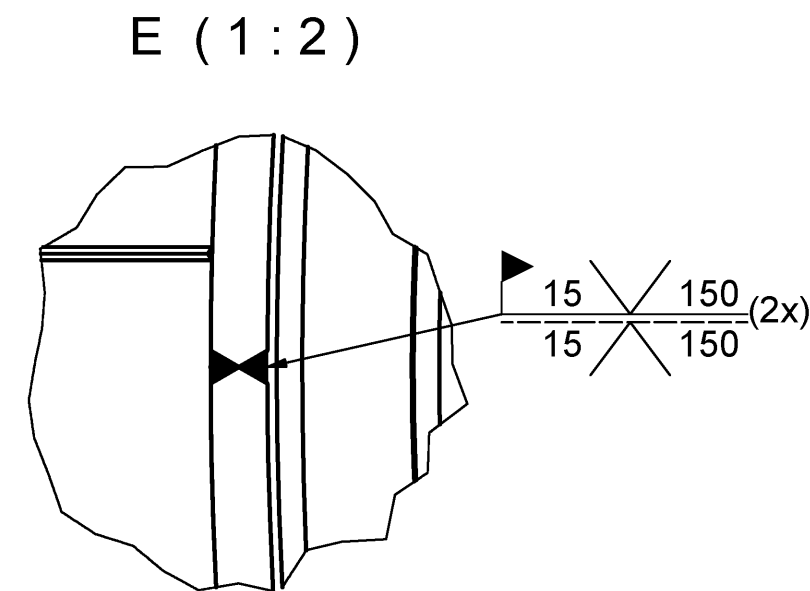
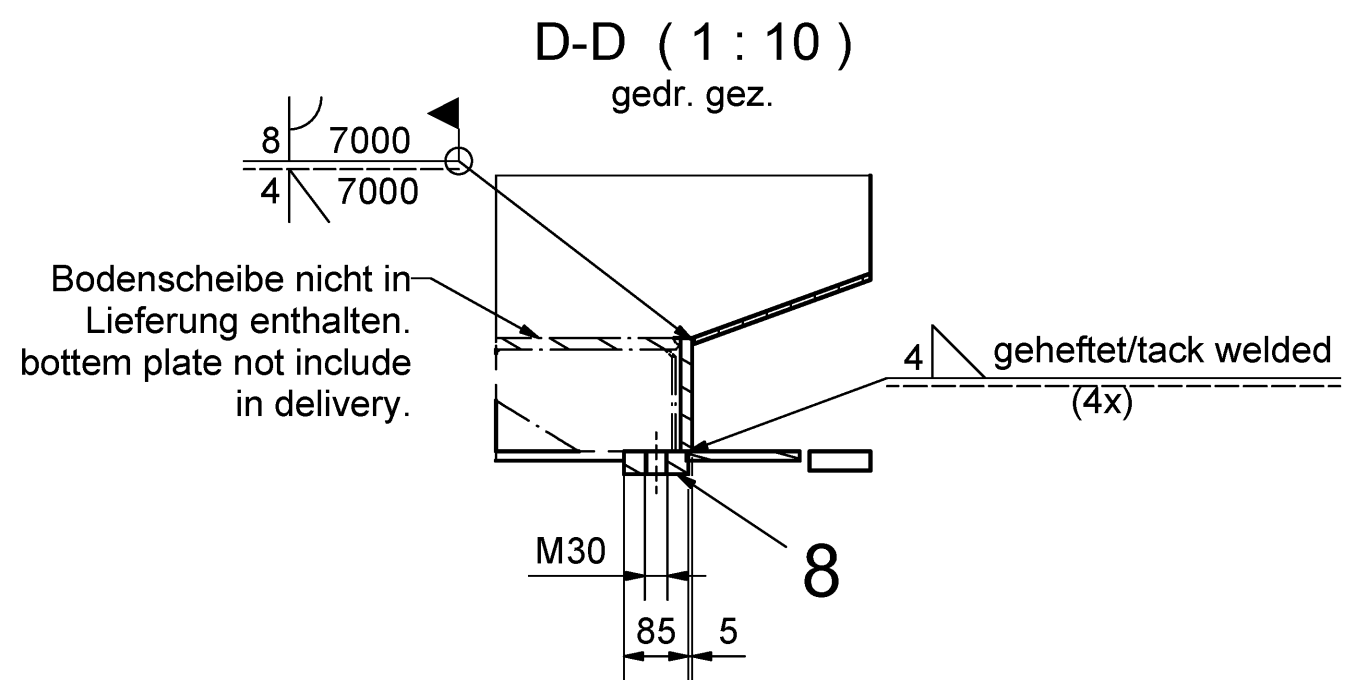
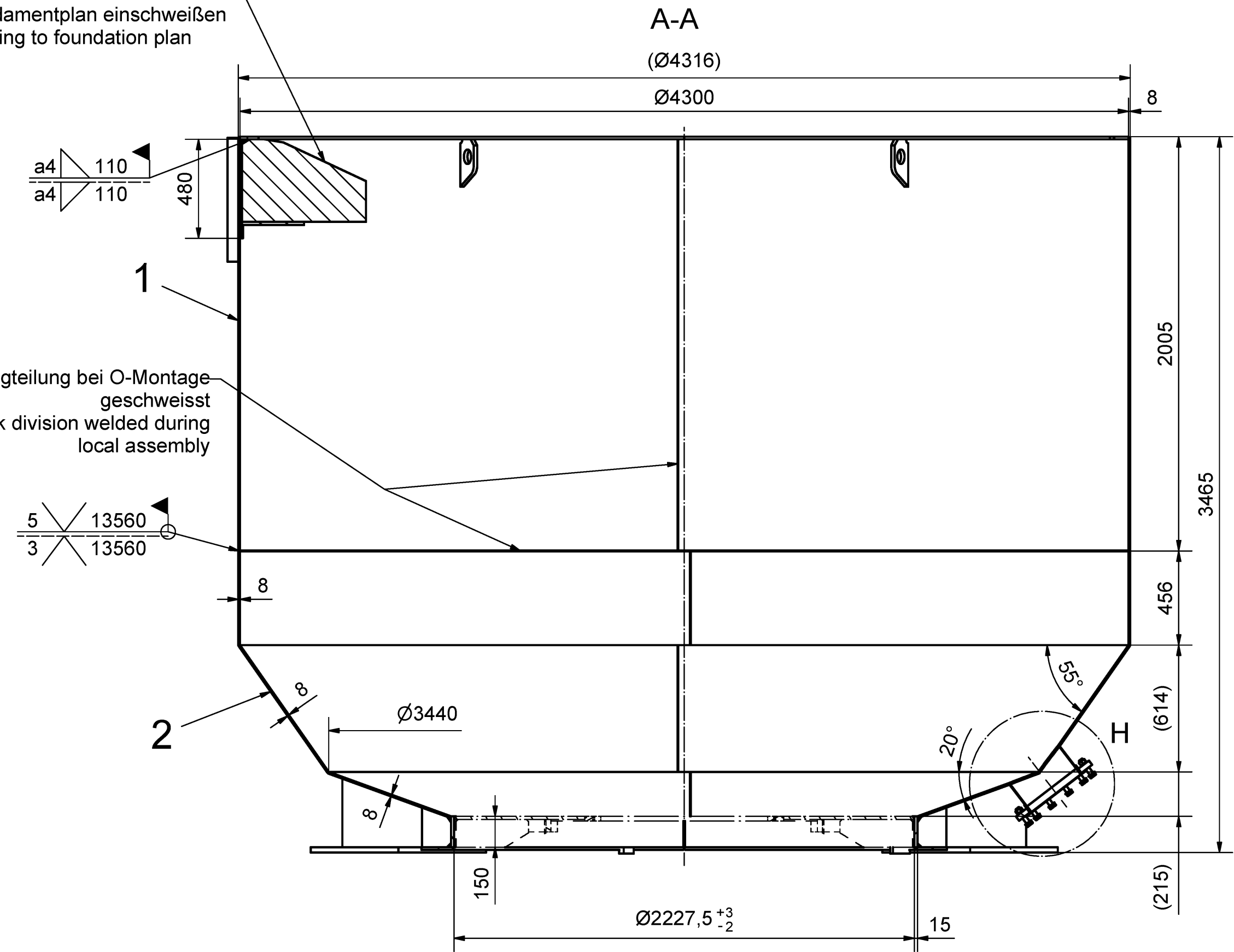
Winkel bei Ortsmontage nach Fundamentplan einschweißen
weld angel at local assemble according to foundation plan
Soldar cantoneira durante a montagem de acordo com o plano de fundamento



See VN 1405-1 for further details		D: outer diameter Da: outer diameter of pipe h: height of collar		s: wall thickness of collar r: bending radius of collar			
SIZE		Collar connection dimensions according PN10 / class 150					
DN [mm]	DN [inch]	pressure rating	Da	D	h	s	r
80	3"	10 bar	91	132	23	3	3
300	12"	10 bar	312	370	35	6	5

Flange connection dimensions according PN10 / class 150		Use "Pulp ISO GB/T" type or "ANSI" type depending on corresponding BOM.		See VN 1405-5 for further details		D: outer diameter C: inner diameter b: flange thickness		k: pitch diameter d1: bore diameter z: number of bores e: bevelled edge	
PULP ISO GB/T type		SIZE		ANSI type					
D	C	b	k	d1	z	e	DN [mm]	DN [inch]	pressure rating
200	94	18	160	18	8	5	80	3"	10 bar
445	329	26	400	23	12	5	300	12"	10 bar

Ballenbrecher bei Ortsmontage nach Fundamentplan einschweißen
weld bale braker at local assemble according to foundation plan



Variante 201: Batch Betrieb
Variante 202: Konti Betrieb

Weld quality level according ISO 5817 - C

Baugröße / size IP40-V-G		Name: Cx ZZH/CAM		Date: 2022-06-10		Name: Appl DANGER_M	
Title: Behälter		Scale of orig: 1:20		Weight: 4950		Title: tank	
Dimensions in mm ISO 14406		Drawing no: 1410-011228		Rev: 1		Sheet: 1	
Drawing no: 1410-011228		Rev: 1		Sheet: 1		Sh: 1	