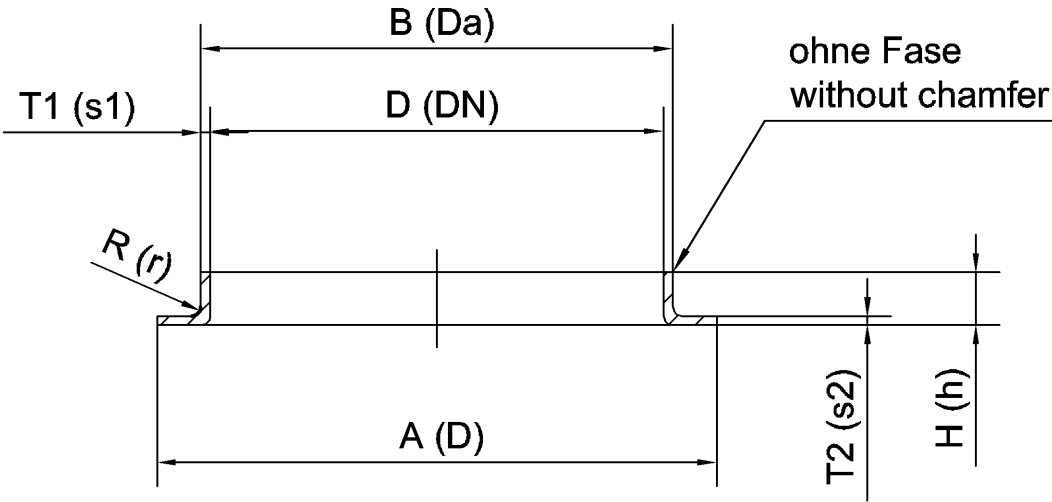
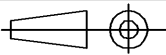


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Dim.	≤ 4000 mm	ISO 2768-m	Chamfers	Inside + 1,6 mm	ISO 13715 (DIN 6784)	Gen. tol. steel drop forgings		EN 10243-F
	> 4000 mm	DIN 7168-m		Outside - 0,2 mm		Gen. tol. castings		ISO 8062
Geo-metr. tol.	≤ 3000 mm	ISO 2768-KE	Surfaces	Ra in µm	ISO 1302	Further detailed information for gen. tolerances VN 1803		
	> 3000 mm	DIN 7168-T	General tolerances welding parts		ISO 13920-BF			
Rev. Index	No. of times	Rev. no.	Rev. descr. (shop and eng. info only)			Date: Dr.	Name	App.



				Title Vorschweißbördel			
Codeword							
				Scale of Orig. 1:5		Weight kg	
		Date	Name	Title welding-neck collar			
	Dr.	2013-04-11	SCHULER_H				
	Ch.	2013-04-15	DANGER_M				
	Appr.	2013-04-15	DANGER_M				
Dimensions in mm							
Release note F	Dept.	R70		Drawing no. 1410-029508		Rev. -	Sheet 1
	VOITH		1				SF
		Orig.		AutoCAD Mechanical			