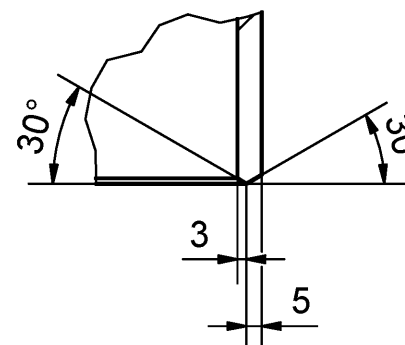
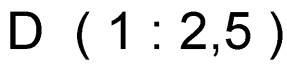
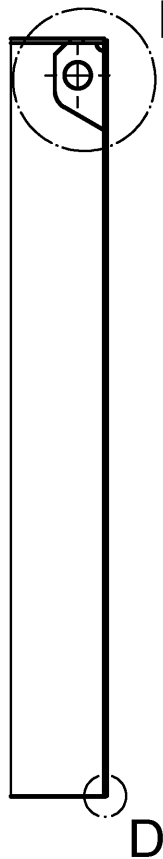
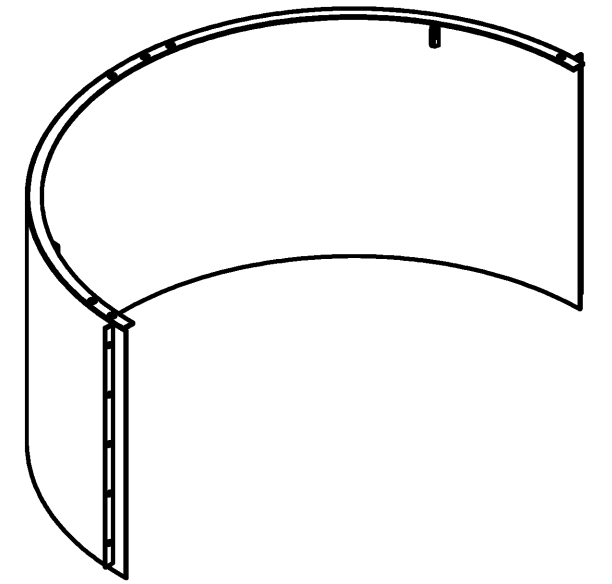
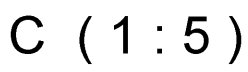
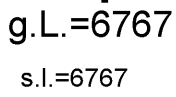




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Weld quality level according ISO 5817 - C

Baugröße / size

Rev. Index	No. of times	Rev. no.	Rev. descr. (shop and eng. info only)	Name: Dr.	Date: Appr.	Name: Appr.
E	2x	000290545707	connecting flange gap increased	ZZNICAM	2022-06-10	DANGER_M

ISO 13715 		Codeword		Title DEU Oberteil																	
If no other general tolerance applies: Dim. ≤ 4000 mm ISO 2768-m > 4000 mm DIN 7168-m				Scale of orig. 1:20	Weight 940 kg																
Geo-metr. tol. ≤ 3000 mm ISO 2768-H-E > 3000 mm DIN 7168-T		<table><tr><td>Dr.</td><td>2008-04-03</td><td>Name</td><td>SCHERZER_AS</td></tr><tr><td>Ch.</td><td>2008-05-27</td><td></td><td>DANGER_M</td></tr><tr><td>Appr.</td><td>2008-05-27</td><td></td><td>DANGER_M</td></tr><tr><td>Dept.</td><td>R77</td><td></td><td></td></tr></table>		Dr.	2008-04-03	Name	SCHERZER_AS	Ch.	2008-05-27		DANGER_M	Appr.	2008-05-27		DANGER_M	Dept.	R77			Title top part	
Dr.	2008-04-03	Name	SCHERZER_AS																		
Ch.	2008-05-27		DANGER_M																		
Appr.	2008-05-27		DANGER_M																		
Dept.	R77																				
Welding parts ISO 13920-BF Gen. tol. thermal cuts (incl. water cutting) ISO 9013-442		Release note F VOITH		Drawing no. 1410-011179	Rev. E																
Inventor drawing 24		Production drawing		Orig. 1410-011179	Sheet 1 of 1 Sh. 1																